

# CombiTac direqt Main catalog

Modular connector solutions for up to 10,000 mating cycles

ΕN



### STÄUBLI ELECTRICAL CONNECTORS

# Connections for Life



Stäubli, as the international technology leader, offers innovative mechatronics solutions in its four divisions: Electrical Connectors, Fluid Connectors, Robotics, and Textile. At Stäubli Electrical Connectors, we develop advanced connection solutions based on the reliable MULTILAM contact technology.

We create connections for life – and our customers are at the center of these connections. We are convinced that solid and stable partnerships directly contribute to our mutual success.

We take on the needs of our partners and deal with the most extraordinary challenges. As a result, we always create, sell and support reliable and long-lasting products for markets with the highest productivity and safety requirements in close cooperation with our customers.

# Together for reliable and safe connections

We know that you entrust us with the functionality of your applications and we work hard to ensure this every single day. Thanks to our high level of expertise, our extensive experience and the multiple successful co-operation with our partners, numerous new developments have originated at Stäubli Electrical Connectors and subsequently have become worldwide standards. This includes our MC4 connector portfolio for which we are today the global market

leader in photovoltaic. As the Stäubli original, the MC4 represents the result of our constant quest for innovation, quality and safety.

Further examples are the CombiTac modular connector system or the Quick Charging Connector (QCC) for automatic charging systems.

We ensure connections for life together with our long-standing customers in a wide range of industries from renewable energies, power transmission and distribution and E-mobility to industrial automation applications, railway and welding automation, test and measurement and medical devices.

Thus, developing reliable, efficient and safe solutions based on our proven MULTILAM contact technology, which guarantees a high service lifetime in addition to highly efficient power transmission.



# Applications and advantages



CombiTac modular connectors combine various connection types in a single frame or housing and can be configured according to your exact specifications.

Depending on the requirements of your application, two product lines are available, the CombiTac direqt and the CombiTac uniq.

CombiTac direqt is ideal for applications that require fast, tool-free assembly and where electrical signal and power connections need to be combined with up to 10,000 mating cycles. This results in significant economic benefits. Contacts for data, coaxial and pneumatic connections are also available.

CombiTac uniq is designed for more demanding applications that require versatile long-life modular connector solutions, and where combination of power, signal, data, fiber optic, fluid and pneumatic connections are needed.

CombiTac uniq is 100 % customizable to meet exact technical and dimensional specifications. The MULTILAM Technology enables up to 100,000 mating cycles and currents of up to 300 A.

As a solution provider, we offer you full support in the configuration of your own 100% customized CombiTac connector. Depending on your requirements, we can also offer you complete cable assembly solution.

This product catalog is dedicated to the CombiTac direct product line. Information about CombiTac uniq can be found in the CombiTac uniq main catalog.

Further information concerning product portfolio, special features as well as exemplary videos can be found at www.combitac.com



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## General information

#### Changes/provisos

All data, illustrations, and drawings in the catalog have been carefully checked. They are in accordance with our experience to date, but no responsibility can be accepted for errors.

We also reserve the right to make modifications for design and safety reasons. When designing equipment incorporating our components, it is therefore advisable not to rely solely on the data in the catalog but to consult us to make sure this information is up to date. It would be our pleasure to advise you.

#### Copyright

The use of this catalog for any other purpose, in whatever form, without our prior written consent is not permitted.

#### **RoHS**

European Directive 2011/65/EU incl. all related amendments (e.g. Delegated Directive (EU) 2015/863)

For further information please follow the link below

www.staubli.com/de/en/electrical-connectors/downloads/certificates/materialcompliance.html

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All products with the symbol are «UL recognized components».

#### **Symbols**



The assembly instructions MA000 are available for this product



Surface Ag



Surface Au

#### **Abbreviations**

CTD = CombiTac direqt

S = Socket
P = Pin
C = Carrier

C = Crimp termination
PE = Protective Earth
FP = Frame panel
FH = Frame housing

AWG = American Wire Gauge

### **DIN** housings

S = Side cable entry G, T = Top cable entry CH, TG Coupler hood CHG = Coupler housing PW = Protective wall PC = Protective cover SM, AG = Surface mount PM, SG = Pedestal mount PS = Park station

SSL = Space saving locking



### THE WORLD OF COMBITAC

# Plug into more possibilities

Experience combined with quality and modularity leads to cost-efficient, and durable connection solutions. The modular connector system CombiTac can be easily configured online and adapted to meet the most demanding requirements. Reliability when you need it. Flexibility, if you want it: The world of CombiTac's modular connector system meets your needs.

# CombiTac direqt



Click & connect Most assembly-effective 10,000 mating cycles

The latest generation of modular connectors for power, signal, and pneumatic connections up to 10,000 mating cycles. The new user-friendly, tool-free click-and-connect system allows you to assemble your modular connector system in the most time-saving way.

# CombiTac uniq



100 % customizable Highest performance 100,000 mating cycles

Modular connectors for power, signal, data, pneumatic and fluid connections up to 100,000 mating cycles. Offers the highest possible performance and can be customized to meet exact technical and dimensional specifications.



# CombiTac Configurator

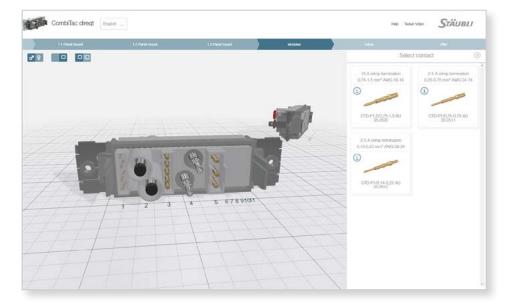
The CombiTac Configurator is a web application that enables you to put together your personalized CombiTac configuration

step by step on various end devices. It also allows you to receive a quotation for your selected CombiTac modular connector.



#### CombiTac Configurator

https://configurator.combitac.com









### **COMBITAC DIRECT**

# The modular connector system

#### **Coupler hoods**

- 6 different sizes
- IP65/67, IP68/69K
- Aluminum or plastic
- · Available in gray or white

#### **Frames**

- · 4 sizes for housing or panel mount
- Included in delivery

#### **Delivery status of the CombiTac**

- Contact carrier mounted on frames
- · Contacts separately

### **Possible connections**

- Electrical signal
- Electrical power
- Protective earth (PE)
- Data modules
- Coaxial unit
- Pneumatic

### Cable assembly

On request

### Surface and pedestal mount housing

- 6 different sizes
- Aluminum or plastic
- Available in gray or white

### Mating cycles

Panel mounted: up to 10,000

Housing: up to 10,000 depending on type





### Ø 10 MM POWER UNIT UP TO 350 A

# Contact carrier CTD-C10-1/...

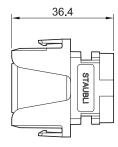
1-pole contact carriers for 10 mm power contacts.

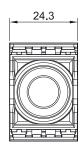
#### **Features:**

- Tool-free insertion in frames
- · Quick removal with standard flat screwdriver
- Railway-compliant material
- Vibration and shock resistance
- · Coded carriers for correct insertion

#### CTD-C10-1/S

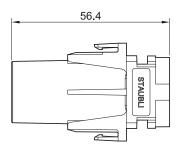


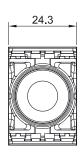




#### CTD-C10-1/P







Order No.	Туре	Description
35.4101	CTD-C10-1/S	Socket carrier
35.4100	CTD-C10-1/P	Pin carrier
35.4109	CTD-RC10	Retaining clip (one retaining clip is required per carrier; not included with carriers)

Technical data			
Number of poles	1		
Max. voltage RMS pin-to-pin and pin-to-GND <sup>1)</sup>	Pollution degree 1: 1000 V	Pollution degree 2: 1000 V	Pollution degree 3: 500 V
Max voltage Line-to-Neutral for pins energized directly from mains supply <sup>1)</sup>	Overvoltage category I: 1000 V	Overvoltage category II: 1000 V	Overvoltage category III: 600 V
Rated voltage UL	600 V		
Degree of protection (socket and plug front)	IP2X		
Clearances and creepage distance	IEC 60664-1:2020 and UL 1977	7	
Limiting temperature (IEC 61984:2008), upper lower	+125 °C -40 °C		
Contact carrier material	PA		
Fire behavior	EN45545-2:2015 (HL2 R22)		
Grid unit in frame	7		



#### **Assembly instructions MA417**

<sup>&</sup>lt;sup>1)</sup> Voltage levels according to IEC 61984:2008 and IEC 60664-1:2020.





# Ø 10 mm contacts

10 mm power contacts up to 350 A.

#### **Features:**

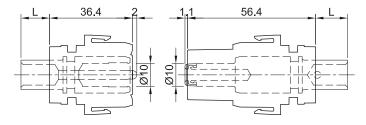
- Tool-free insertion in carriers
- · Quick removal of contacts through removal of holding clip
- MULTILAM Technology in sockets
- IP2X on socket and pin side
- · Vibration and shock resistance
- Crimp termination (C) for Cu conductors (class 5 and 6) according to IEC 60228:2023

CTD-S10/... AG

CTD-P10/... AG







Order No.	Туре	Socket	Pin	Sur- face	Conduc cross s		Rated current <sup>1), 2)</sup>	Type of term	ination
					mm²	AWG	А		
35.0153 35.0553	CTD-S10/35 AG CTD-P10/35 IP2X AG	×	×	=	35	2	180	C	90 0
35.0152 35.0552	CTD-S10/50 AG CTD-P10/50 IP2X AG	×	×	=	50	1/0	225	C	T=51.2
35.0151 35.0551	CTD-S10/70 AG CTD-P10/70 IP2X AG	×	×	=	70	2/0	290	C	L=24.3
35.0150 35.0550	CTD-S10/95 AG CTD-P10/95 IP2X AG	×	×	=	95	4/0	350	C	L=25.5

#### **Accessories**

35.5656-04321	CTD-10-SRTU/43 <sup>3)</sup>	Shrink tubing 43 mm (not included in delivery)		
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Technical data	
Nominal-Ø socket/pin	10 mm
Average sliding force	15 N
Connector resistance	< 40 μΩ
Mating cycles	10,000
Vibrations and shock	IEC 61373:2010 Category 1B

<sup>&</sup>lt;sup>1)</sup> IEC rated current for fully assembled frames size 4. Wires unbundled, free in air. See pages 69 – 72 for corre-sponding diagrams for multiple, bundled wires.

<sup>2)</sup> Current rating for AWG cables can vary depending on cable manufacturer.

 $<sup>^{\</sup>rm 3)}$  Suitable for UL applications: UL-224 125 °C 600 V, file E48398

### Ø 7 MM POWER UNIT UP TO 120 A

# Contact carrier CTD-C7-2/...

2-pole contact carriers for 7 mm power contacts.

#### **Features:**

- Tool-free insertion in frames
- · Quick removal with standard flat screwdriver

45

- Railway-compliant material
- Vibration and shock resistance
- · Coded carriers for correct polarity insertion

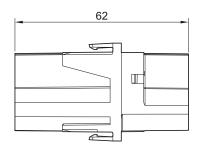
CTD-C7-2/S

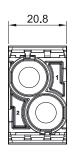




CTD-C7-2 /P







20.8

Order No.	Туре	Description
35.4071	CTD-C7-2/S	Socket carrier
35.4070	CTD-C7-2/P	Pin carrier
35.4079	CTD-RC7	Retaining clip (one retaining clip is required per carrier; not included with carriers)

Technical data			
Number of poles	2		
Max. voltage RMS pin-to-pin and pin-to-GND <sup>1)</sup>	Pollution degree 1: 1000 V	Pollution degree 2: 800 V	Pollution degree 3: 300 V
Max voltage Line-to-Neutral for pins energized directly from mains supply <sup>1)</sup>	Overvoltage category I: 1000 V	Overvoltage category II: 600 V	Overvoltage category III: 300 V
Rated voltage UL	600 V		
Degree of protection (socket and plug front)	IP2X		
Clearances and creepage distance	IEC 60664-1:2020 and UL 1977	7	
Limiting temperature (IEC 61984:2008), upper lower	+125 °C -40 °C		
Contact carrier material	PA		
Fire behavior	EN45545-2:2015 (HL2 R22)		
Grid unit in frame	6		



#### **Assembly instructions MA417**

<sup>&</sup>lt;sup>1)</sup> Voltage levels according to IEC 61984:2008 and IEC 60664-1:2020.





# Ø 7 mm contacts

7 mm power contacts up to 120 A.

#### **Features:**

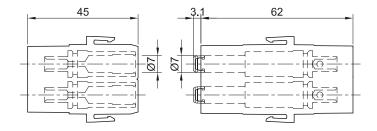
- · Tool-free insertion in carriers
- · Quick removal of contacts through removal of holding clip
- IP2X on socket and pin side
- · Vibration and shock resistance
- · Crimp termination (C) for Cu conductors (class 5 and 6) according to IEC 60228:2023
- MULTILAM Technology in sockets

CTD-S7/... AG

CTD-P7/... AG







Order No.	Туре	Socket	Pin	Sur- face	Conductors se		Rated current <sup>1), 2)</sup>	Type of termination
					mm²	AWG	А	
35.0144 35.0544	CTD-S7/6 AG CTD-P7/6 IP2X AG	×	×	=	6	10	50	C
35.0143 35.0543	CTD-S7/10 AG CTD-P7/10 IP2X AG	×	×	=	10	8	70	C
35.0142 35.0542	CTD-S7/16 AG CTD-P7/16 IP2X AG	×	×	=	16	6	100	C
35.0141 35.0541	CTD-S7/25 AG CTD-P7/25 IP2X AG	×	×	=	25	4	120	C 85

Technical data	
Nominal-Ø socket/pin	7 mm
Average sliding force	17 N
Connector resistance	< 150 μΩ
Mating cycles	10,000
Vibrations and shock	IEC 61373:2010 Category 1B

#### Note:

To guarantee IP2X protection when using 7 mm contacts in configurations which include a housing with side cable entry, you must add a protective wall. This ensures protection of 7 mm contacts against damage in case housing falls on a hard surface.

<sup>1)</sup> IEC rated current for fully assembled frames size 4. Wires unbundled, free in air. See pages 69 – 72 for corresponding diagrams for multiple, bundled wires.

<sup>2)</sup> Current rating for AWG cables can vary depending on cable manufacturer.



## Ø 4 MM POWER UNIT UP TO 80 A

# Contact carrier CTD-C-C4-2/...

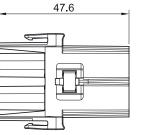
2-pole contact carriers for 4 mm power and protective earth (PE) contacts.

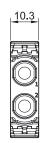
#### **Features:**

- Tool-free insertion in frames
- · Quick removal with standard flat screwdriver
- Railway-compliant material
- Vibration and shock resistance
- · Coded carriers for correct polarity insertion

#### CTD-C-C4-2/S

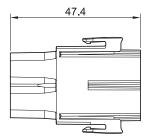








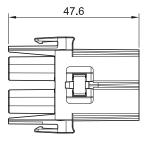
CTD-C-C4-2/P

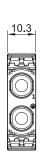




CTD-C-C4-2/S PE

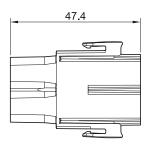






## CTD-C-C4-2/P PE







#### CTD-RC4



Order No.	Туре	Description
35.4043	CTD-C-C4-2/S	Socket carrier
35.4042	CTD-C-C4-2/P	Pin carrier
35.4045	CTD-C-C4-2/S PE	Socket carrier with ⊕
35.4044	CTD-C-C4-2/P PE	Pin carrier with 🖶
35.4049	CTD-RC4	Retaining clip (one retaining clip is required per carrier; not included with carriers)



Technical data			
Number of poles	2		
Max. voltage RMS pin-to-pin and pin-to-GND¹)	Pollution degree 1: 1000 V	Pollution degree 2: 1000 V	Pollution degree 3: 600 V
Max voltage Line-to-Neutral for pins energized directly from mains supply <sup>1)</sup>	Overvoltage category I: 1000 V	Overvoltage category II: 1000 V	Overvoltage category III: 600 V
Rated voltage UL	600 V		
Degree of protection (socket and plug front)	IP2X		
Clearances and creepage distance	IEC 60664-1:2020 and UL 19	977	
Limiting temperature (IEC 61984:2008), upper lower	+125 °C -40 °C		
Contact carrier material	PA		
Fire behavior	EN45545-2:2015 (HL2 R22)		
Grid unit in frame	3		

Socket carrier PE

Pin carrier PE

### PE and Last Mate First Break (LMFB) **Functionality**

The plug contacts for 4 mm module are designed in two variants. Standard length (e.g., CTD-P4/4 IP2X AG) and short (designated as "S", e.g., CTD-P4/4-S IP2X AG). The LMFB functionality does not work when the short "S" male pins are used as power.

#### Power + PE function

This function is achieved when PE is ensured via the standard length contact, in combination with the reduced length (S) contact for power transmission.

### For 2x power contacts only (or with the LMFB function)

Both the contacts with standard length for power transmission are used (or in combination with the usual LMFB module, if LMFB is needed).

We recommend using standard plug contacts as long as PE function is not required.

- The female contacts are the same.
- The carriers have to be selected according to functionality, with or without PE.

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#### Assembly instructions MA417

www.staubli.com/electrical

Example for 4 mm contacts, with PE Function						
Contact plug 1	Power contact CTD-P4/10-S IP2X AG (short)					
Contact plug 2	PE contact CTD-P4/10 IP2X AG (inserted in PE labelled slot in carrier)					
Contact socket 1 and 2	CTD-S4/4 AG					

CTD-C-C4-2/S PE

CTD-C-C4-2/P PE

Example for 4mm contacts power only (option possible with LMFB functionality)						
Contact plug 1	CTD-P4/10 IP2X AG					
Contact plug 2	CTD-P4/10 IP2X AG					
Contact socket 1 and 2	CTD-S4/4 AG					
Socket carrier	CTD-C-C4-2/S					
Pin carrier	CTD-C-C4-2/P					
Option LMFB	Use standard LMFB from CombiTac direqt (1 mm) with above combination					
Option power only	If only two power contacts (without LMFB) are needed, the two short contact plugs can also be used.					





# Ø 4 mm contacts

4 mm power contacts up to 80 A and protective earth (PE) contacts.

#### **Features:**

- Tool-free insertion in carriers
- · Quick removal of contacts through removal of holding clip
- IP2X on socket and pin side
- · Resistance to shock and vibrations
- Crimp termination (C) for Cu conductors (class 5 and 6) according to IEC 60228:2023
- MULTILAM Technology in sockets

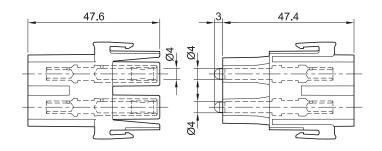
#### Standard version

CTD-S4/... AG

CTD-P4/... IP2X AG







#### Special version with PE

CTD-S4/... AG

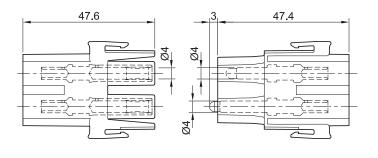
CTD-P4/... IP2X AG





CTD-P4/...-S IP2X AG





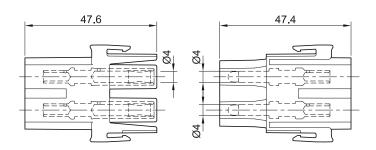
#### Further power modules in function with PE¹)

CTD-S4/... AG

CTD-P4/...-S IP2X AG







When more power contacts are needed with PE func-tionality, then add additional carriers with short contacts, CTD-P4/...-S IP2X AG.



Order No.	Туре	Socket	Pin	Sur- face	Conduc cross s		Rated current <sup>1), 2)</sup>	Type of termination
					mm²	AWG	А	
35.0138 35.0538 35.0548	CTD-S4/4 AG CTD-P4/4 IP2X AG CTD-P4/4-S IP2X AG	×	× ×	=	4	12	53	C 5
35.0137 35.0537 35.0547	CTD-S4/6 AG CTD-P4/6 IP2X AG CTD-P4/6-S IP2X AG	×	× ×	=	6	10	59	c
35.0136 35.0536 35.0546	CTD-S4/10 AG CTD-P4/10 IP2X AG CTD-P4/10-S IP2X AG	×	×	=	10	8	81	c

Technical data	
Nominal-Ø socket/pin	4 mm
Average sliding force	9.5 N
Connector resistance	< 400 μΩ
Mating cycles	10,000
Vibration and shock resistance	IEC 61373:2010 Category 1B

IEC rated current for fully assembled frames size 4. Wires unbundled, free in air. See pages 69 – 72 for corre-sponding diagrams for multiple, bundled wires.
 Current rating for AWG cables can vary depending on cable manufacturer.

### Ø 3 MM POWER UNIT UP TO 31 A

# Contact carrier CTD-C3-3/...

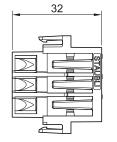
3-pole contact carriers for 3 mm power contacts or 2 × 3 mm power contact and protective earth (PE) contacts.

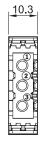
#### **Features:**

- Tool-free insertion in frames
- · Quick removal with standard flat screwdriver
- Railway-compliant material
- Vibration and shock resistance
- Coded carriers for correct polarity insertion
- PE version with marking

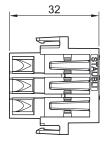
#### CTD-C3-3/S







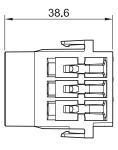


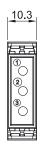




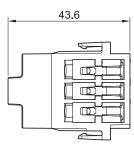
CTD-C3-3/P

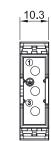












Order No.	Туре	Description
35.4031	CTD-C3-3/S	Socket carrier
35.4030	CTD-C3-3/P	Pin carrier
35.4035	CTD-C3-2+PE/S	Socket carrier with 🖶
35.4034	CTD-C3-2+PE/P	Pin carrier with ⊕

Technical data				
Number of poles	3			
Max. voltage RMS pin-to-pin and pin-to-GND <sup>1)</sup>	Pollution degree 1: 1000 V	Pollution degree 2: 600 V	Pollution degree 3: 250 V	
Max voltage Line-to-Neutral for pins energized directly from mains supply <sup>1)</sup>	Overvoltage category I: 1000 V	Overvoltage category II: 600 V	Overvoltage category III: 300 V	
Rated voltage UL	600 V			
Degree of protection (socket front)	IP2X			
Clearances and creepage distance	IEC 60664-1:2020 and UL 1977	7		
Limiting temperature (IEC 61984:2008), upper lower	+125 °C -40 °C			
Contact carrier material	PA			
Fire behavior	EN45545-2:2015 (HL2 R22)			
Grid unit in frame	3			



#### **Assembly instructions MA417**

<sup>&</sup>lt;sup>1)</sup> Voltage levels according to IEC 61984:2008 and IEC 60664-1:2020.





# Ø 3 mm contacts

3 mm power contacts up to 31 A and protective earth (PE) contacts.

#### **Features:**

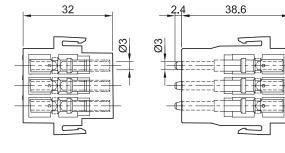
- Tool-free-insertion in carriers
- · Quick removal with standard flat screwdriver
- · Long pin PE version available
- Vibration and shock resistance
- Crimp termination (C) for Cu conductors (class 5 and 6) according to IEC 60228:2023

CTD-S3/2,5-4 AU

CTD-P3/2,5-4 AU





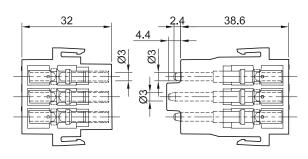


CTD-S3/2,5-4 AU

CTD-P3/2,5-4/PE AU







Order No.	Туре	Socket	Pin	Sur- face	Conduc cross se		Rated current <sup>1), 2)</sup>	Type of termination
					mm²	AWG	А	
35.0132 35.0532	CTD-S3/2,5-4 AU CTD-P3/2,5-4 AU	x	×	=	2.5	14 12	23 31	C C C C C C C C C C C C C C C C C C C
35.0534	CTD-P3/2,5-4/PE AU		×	=	2.5	14 12	_ 3)	C C C C C C C C C C C C C C C C C C C

Technical data	
Nominal-Ø socket/pin	3 mm
Average sliding force	3 N
Connector resistance	< 1.1 mΩ
Mating cycles	10,000
Vibrations and shock	IEC 61373:2010 Category 1B

<sup>&</sup>lt;sup>1)</sup> IEC rated current for fully assembled frames size 4. Wires unbundled, free in air. See pages 69 – 72 for corre-sponding diagrams for multiple, bundled wires.

<sup>2)</sup> Current rating for AWG cables can vary depending on cable manufacturer.

Short circuit current 3s
 2.5 mm<sup>2</sup>: 157 A
 4 mm<sup>2</sup>: 252 A

### Ø 1.5 MM SIGNAL UP TO 14 A

# Contact carrier CTD-C1,5-5/...

5-pole contact carriers for 1.5 mm signal contacts.

## Features:

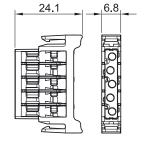
- Tool-free insertion in frames
- Quick removal with standard flat screwdriver
- Railway-compliant material
- Vibration and shock resistance
- Coded carriers for correct polarity insertion

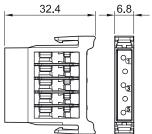
#### CTD-C1,5-5/S











Order No.	Туре	Description
35.4021	CTD-C1,5-5/S	Socket carrier
35.4020	CTD-C1,5-5/P	Pin carrier

Technical data					
Number of poles	5				
Max. voltage RMS pin-to-pin and pin-to-GND <sup>1)</sup>	Pollution degree 1: 600 V	Pollution degree 2: 400 V	Pollution degree 3: 150 V		
Max voltage Line-to-Neutral for pins energized directly from mains supply <sup>1)</sup>	Overvoltage category I: 600 V	Overvoltage category II: 300 V	Overvoltage category III: 150 V		
Rated voltage UL	600 V				
Max. flow-soldering temperature/time	260 °C/3 s				
Degree of protection (socket front)	IP2X				
Clearances and creepage distance	IEC 60664-1:2020 and UL 1977	7			
Limiting temperature (IEC 61984:2008), upper lower	+125 °C -40 °C				
Contact carrier material	PA				
Fire behavior	EN45545-2:2015 (HL2 R22)				
Grid unit in frame	2				



## Assembly instructions MA417

<sup>&</sup>lt;sup>1)</sup> Voltage levels according to IEC 61984:2008 and IEC 60664-1:2020.





# Ø 1.5 mm contacts

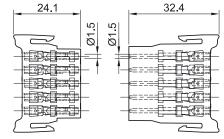
1.5 mm signal contacts up to 14 A.

#### **Features:**

- Tool-free insertion in carriers
- · Quick removal with standard flat screwdriver
- · Resistance to shock and vibrations
- Crimp termination (C) for Cu conductors (class 5 and 6) according to IEC 60228:2023

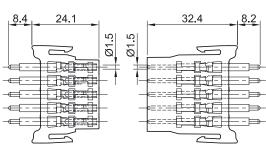
CTD-S1,5/0,75-1,5 AU

CTD-P1,5/0,75-1,5 AU



CTD-S1,5/PCB AU

CTD-P1,5/PCB AU



Order No.	Туре	Socket	Pin	Sur- face	Conduc cross se		Rated current <sup>1), 2)</sup>	Type of termination
					mm²	AWG	А	
35.0120 35.0520	CTD-S1,5/0,75-1,5 AU CTD-P1,5/0,75-1,5 AU	×	×	=	0.75 1.0 1.5	18 18 16	8 10 14	C 200
35.0121 35.0521	CTD-S1,5/PCB AU CTD-P1,5/PCB AU	×	×	=			14	PCB 400

Technical data	
Nominal-Ø socket/pin	1.5 mm
Average sliding force	3 N
Connector resistance	< 2 mΩ
Mating cycles	10,000
Vibrations and shock	IEC 61373:2010 Category 1B

<sup>&</sup>lt;sup>1)</sup> IEC rated current for fully assembled frames size 4. Wires unbundled, free in air. See pages 69 – 72 for corre-sponding diagrams for multiple, bundled wires.

<sup>2)</sup> Current rating for AWG cables can vary depending on cable manufacturer.

### Ø 1 MM SIGNAL UP TO 5 A

# Contact carrier CTD-C1...

7- or 21-pole contact carriers for 1 mm signal contacts.

#### **Features:**

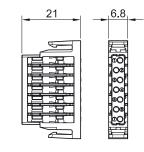
- · Tool-free insertion in frames
- · Quick removal with standard flat screwdriver
- Railway-compliant material
- Vibration and shock resistance
- · Coded carriers for correct polarity insertion

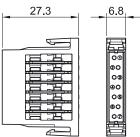
CTD-C1-7/S



CTD-C1-7/P





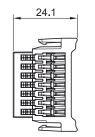


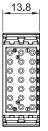


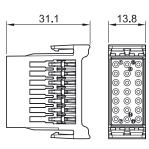












Order No.	Туре	Description
35.4011	CTD-C1-7/S	Socket carrier
35.4010	CTD-C1-7/P	Pin carrier
35.4013	CTD-C1-21/S	Socket carrier
35.4012	CTD-C1-21/P	Pin carrier

Technical data				
Number of poles	7 or 21			
Max. voltage RMS pin-to-pin and pin-to-GND <sup>1)</sup>	Pollution degree 1: 600 V	Pollution degree 2: 400 V	Pollution degree 3: 150 V	
Max voltage Line-to-Neutral for pins energized directly from mains supply <sup>1)</sup>	Overvoltage category I: 600 V	Overvoltage category II: 300 V	Overvoltage category III: 150 V	
Rated voltage UL	600 V			
Max. flow-soldering temperature/time	260 °C/3 s			
Degree of protection (socket front)	IP2X			
Clearances and creepage distance	IEC 60664-1:2020 and UL 1977	7		
Limiting temperature (IEC 61984:2008), upper lower	+125 °C -40 °C			
Contact carrier material	PA			
Fire behavior	EN45545-2:2015 (HL2 R22)			
Grid unit in frame	2 for 7 poles or 4 for 21 poles			



**Assembly instructions MA417** 

<sup>&</sup>lt;sup>1)</sup> Voltage levels according to IEC 61984:2008 and IEC 60664-1:2020.





# Ø 1 mm contacts

1 mm signal contacts up to 5 A.

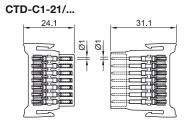
#### **Features:**

- Tool-free insertion in carriers
- · Quick removal with standard flat screwdriver
- · Resistance to shock and vibrations
- Crimp termination (C) for Cu conductors (class 5 and 6) according to IEC 60228:2023

CTD-S1/... AU

CTD-P1/... AU

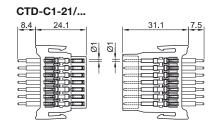
CTD-C1-7/... 27.3



CTD-S1/PCB AU

CTD-P1/PCB AU

CTD-C1-7/... 2 2



Order No.	Туре	Socket	Pin	Sur- face	Conductors se		Rated current <sup>1), 2)</sup>	Type of termination
					mm²	AWG	А	
35.0110 35.0510	CTD-S1/0,14-0,25 AU CTD-P1/0,14-0,25 AU	×	×	=	0.14 0.25	26 24	2 3	C 6
35.0111 35.0511	CTD-S1/0,25-0,75 AU CTD-P1/0,25-0,75 AU	×	×	=	0.25 0.5 0.75	24 20 18	3 4 5	c
35.0114 <sup>3)</sup> 35.0514 <sup>3)</sup>	CTD-S1/PCB AU CTD-P1/PCB AU	×	×	=			5	PCB 5 8

Technical data	
Nominal-Ø socket/pin	1 mm
Average sliding force	1 N
Connector resistance	< 3 mΩ
Mating cycles	10,000
Vibrations and shock	IEC 61373:2010 Category 1B

<sup>&</sup>lt;sup>1)</sup> IEC rated current for fully assembled frames size 4. Wires unbundled, free in air. See pages 69 – 72 for corre-sponding diagrams for multiple, bundled wires.

<sup>&</sup>lt;sup>2)</sup> Current rating for AWG cables can vary depending on cable manufacturer.

<sup>&</sup>lt;sup>3)</sup> PCB contacts can also be used in LMFB contact carriers.

### LAST MATE FIRST BREAK MODULE

# Module CTD-LMFB-...

Last Mate First Break (LMFB) contacts are intended for monitoring purposes, and show whether a CombiTac is fully connected or not. Each CombiTac LMFB module consists of two LMFB contacts.

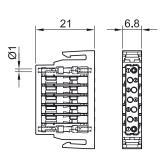
Suitable for panel mount and housing applications.

#### Note:

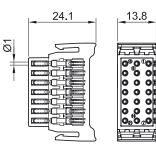
- Size 1 frames require one LMFB module, which can be placed in any position in the frame.
- Size 2 4 frames require two LMFB modules which are positioned at the edge positions of the frame. The outermost corner positions are dedicated for LMFB contacts, empty carrier slots may be used with 1 mm signal contacts (page 23).

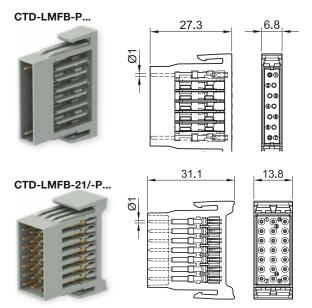
#### CTD-LMFB-S...







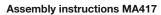




Order No.	Туре	Description
35.4017	CTD-LMFB-S/0,14-0,25	Socket module
35.4016	CTD-LMFB-P/0,14-0,25	Pin module
35.4019	CTD-LMFB-S/0,25-0,75	Socket module
35.4018	CTD-LMFB-P/0,25-0,75	Pin module
35.4025	CTD-LMFB-21/S/0,14-0,25	Socket module
35.4024	CTD-LMFB-21/P/0,14-0,25	Pin module
35.4027	CTD-LMFB-21/S/0,25-0,75	Socket module
35.4026	CTD-LMFB-21/P/0,25-0,75	Pin module

Technical data	
Number of poles	7 poles with 2 LMFB contacts or 21 poles with 2 LMFB and 19 standard Ø 1 mm contacts
Limiting temperature (IEC 61984:2008), upper lower	+125 °C -40 °C
Contact carrier material	PA
Fire behavior	EN45545-2:2015 (HL2 R22)
Grid unit in frame	2 for 7 poles or 4 for 21 poles











# Last Mate First Break contacts CTD-LMFB...

To be used with contact carrier CTD-C1-7/... for monitoring the connection status of electrical contacts Ø 3 mm - Ø 10 mm.

The LMFB modules are delivered including contacts. Please note the information on the previous page.

#### **Features:**

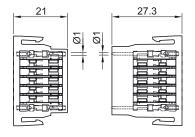
- Tool-free insertion in carriers
- · Quick removal with standard flat screwdriver
- · Vibration and shock resistance
- · Crimp termination (C) for Cu conductors (class 5 and 6) according to IEC 60228:2023

CTD-LMFB-S...

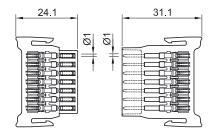
-

CTD-LMFB-P...

CTD-LMFB-...



CTD-LMFB-21/...



Order No.	Туре	Socket	Pin	Sur- face	Conductor cross section		Type of ter	mination
					mm²	AWG		
35.0112 35.0512	CTD-LMFB-S1/0,14-0,25 AU CTD-LMFB-P1/0,14-0,25 AU	×	×	=	0,14 0,25	26 24	С	0.
35.0113 35.0513	CTD-LMFB-S1/0,25-0,75 AU CTD-LMFB-P1/0,25-0,75 AU	×	×	=	0,25 0,5 0,75	24 20 18	С	<u> </u>

Technical data	
Rated voltage/system voltage	U <sub>DC</sub> 29,5 V
Max. signal current	100 mA
Nominal-Ø socket/pin	1 mm
Average sliding force	1 N
Connector resistance	$< 3 \text{ m}\Omega$
Mating cycles	10,000
Vibration and shock resistance	IEC 61373:2010 Category 1B

#### Note:

When using empty slots with Ø 1 mm Signal contacts, the technical specifications of carriers and contacts apply; see pages 22 – 23.



### **DATA MODULES**

# Gbit module CTD-1GBIT AG AU

The new 1 Gbit data module with IDC terminals provides Ethernet communication up to 1 Gbit/s (with Cat5e cable or better) in a very small size, width of only 3.5 mm.

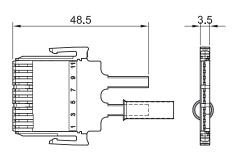
The module can also be used to carry signal with current up to 400 mA.

#### **Features:**

- Up to 10,000 mating cycles
- Ultra slim design
- Same part as plug and socket
- · Contacts already assembled
- · Fast insertion into the frame
- Competitive design for high volume applications
- Up to 1 Gbit and more depending on cable type and cable length
- · Quick removal of carriers with standard flat screwdriver
- · Applications: data communication, machine-to-machine communication (M2M), real time facility data sharing
- Can be used as signal contacts module with high contact density

#### **CTD-1GBIT NI AU**





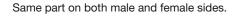
Order No.	Туре
35.4005	CTD-1GBIT AG AU

Technical data		
Data transmission	Ethernet up to 1 Gbit/s (with Cat5e cable or better) <sup>1)</sup> Protocols with partly lower data rates, depending on the cable type: Profibus, Profinet, Interbut CAN-BUS, USB 2.0, PoE <sup>2)</sup>	
Mating cycles	Up to 10,000	
Limiting temperature (IEC 61984:2008), upper lower	+125 °C -40 °C	
Contact carrier material	PA	
Fire behavior	EN45545-2:2015 (HL2 R22)	
Grid unit in frame	1	
Number of poles	11	
Average sliding force (for full connection)	22 N	
Connector resistance per contact	10 mΩ	
Max. outer diameter cable	6 mm	
Max. operating voltage	50 V	
Max. current	400 mA	
Pollution degree	1 and 2	
Conductor cross section	0.14 mm <sup>2</sup> – 0.34 mm <sup>2</sup> (26 AWG – 22 AWG)	
Vibration and shock resistance	IEC 61373:2010 Category 1B	

As the contacts are already assembled in the carrier the customer can terminate his cable to the module in a very fast and efficient way, needing only one crimp tool.



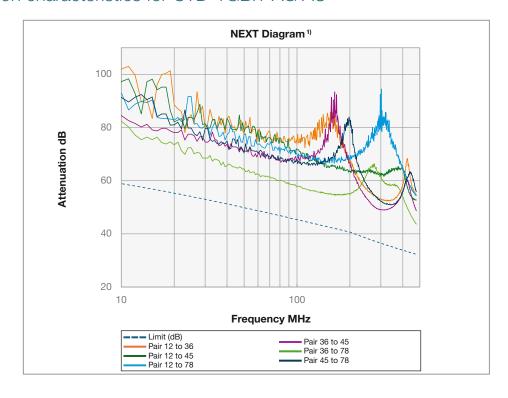






Alternating sides of cable entry must be used when multiple modules are assembled in a row.

## Attenuation characteristics for CTD-1GBIT AG AU





Assembly instructions MA417-1

- <sup>1)</sup> Further technical specifications: https://www.staubli.com/global/en/electrical-connectors/ downloads/technical-info.html
- <sup>2)</sup> According to the IEC 60512-99-001 (2000 mating cycles)

# 1 Gbit module CTD-NET...

This data module is part of the CombiTac direqt rectangular modular connector sys-

1 Gbit crimp data modules are used, among other things, for Ethernet communication up to 1 Gbit/s (CAT5e or higher).

#### **Features:**

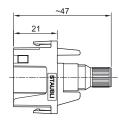
- 10,000 mating cycles
- Up to 1 Gbit/s depending on cable type
- Tool-free insertion in frames
- · Quick removal of carriers with standard

flat screwdriver

· Applications: data communication, machine-to-machine communication (M2M), real time facility data sharing

#### CTD-NET-1/S

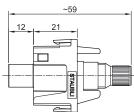






CTD-NET-1/P







CTD-RC-UDM-NET



Order No.	Туре	Number of contacts
35.4151	CTD-NET-1/S	Contacts not included in carrier.
35.4150	CTD-NET-1/P	Selection of number of contacts and contact arrangement depending on application (see next page).
35.4143	CTD-RC-UDM-NET	Retaining clip (included in carrier)

Technical data	
Data transmission	Ethernet up to 1 Gbit/s (Cat5e or higher) <sup>1)</sup> Protocols with lower data rates in some cases, depending on the cable type: Profibus, Profinet, Interbus, CAN-BUS, USB 2.0, PoE <sup>2)</sup>
Mating cycles	10,000
Limiting temperature (IEC 61984:2008), upper lower	+125 °C -40 °C
Contact carrier material Insulation	PA PEEK
Fire behavior	EN45545-2:2015 (HL2 R22)
Grid unit in frame	5



#### Assembly instructions MA417-1

- <sup>1)</sup> Further technical specifications: https://www.staubli.com/global/en/electrical-connectors/ downloads/technical-info.html
- <sup>2)</sup> According to the IEC 60512-99-001 (100 mating cycles)



# Contacts for data transfer CTD-NET...

For contact carrier CTD-NET... Sockets fitted with MULTILAM.

#### **Features:**

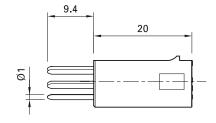
- · Tool-free insertion in frames
- · Quick removal of contacts with extraction tool

• Crimp termination (C) to a Cu conductor (class 5 and 6)









Order No.	Туре	Socket	Pin	Surface	Conductor cross section		Rated current	Type of termination
					mm²	AWG	А	
33.0148	CT-NET-BP1 ET/0,14-0,75 AU	×		=	0.14 0.25 0.34	26 24 22	1 2 3	C
33.0548	CT-NET-SP1/0,14-0,75 AU		×	=	0.5 <sup>1)</sup> 0.75 <sup>1)</sup>	20	3 5	L=4.9   F 7.2
33.9589	CT-NET-BS <sup>2)</sup>	Blind plug						
33.3048	CT-NET-AWZ	Extraction	Extraction tool					

Technical data	
Nominal-Ø socket/pin	Ø 1 mm
Average sliding force per connection (8 pins and shield)	10.5 N
Connector resistance	1.8 mΩ
Max. outer diameter per wire	2.3 mm
Maximum outer diameter over the whole cable with special nut CT-NET-MU.PFB; Order No. 13009834 and pliers CT-NET-Z-PFB; Order No. 13009832	7.5 mm 8.5 mm

### Contact arrangement of the contact carrier

Left: socket side; right: pin side (Viewed from the termination side)

- 1) Maximal four wires per connector
- <sup>2)</sup> Unused contact slots should be closed with blind plugs.



## Assembly instructions MA417-1

www.staubli.com/electrical

#### CAT5

#### Ethernet/Profinet













#### CAT5e

### Ethernet/Profinet







# 1 Gbit module CTD-RJ45...

1 Gbit RJ45 data modules are used for Ethernet communication up to 1 Gbit/s (CAT5e or higher). Suitable network cables with a RJ45 connectors can be directly connected to the module. The 1 Gbit RJ45 module is delivered completely assembled.

#### **Features:**

- 10,000 mating cycles
- Up to 1 Gbit/s depending on cable type
- Vibration and shock resistance
- · Quick removal of carriers with standard

#### flat screwdriver

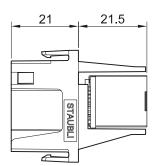
· Applications: data communication, machine-to-machine communication (M2M), real time facility data sharing

#### CTD-RJ45-1/S





View from rear view



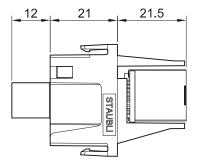


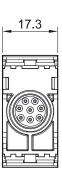
#### CT-RJ45-1/P





View from rear view





#### CTD-RC-UDM-RJ45





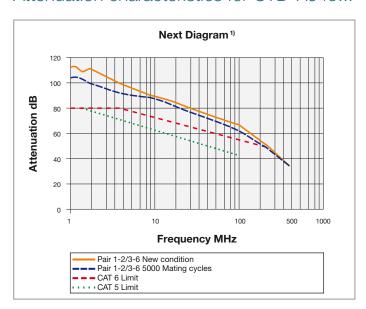
Order No.	Туре	
35.4161	CTD-RJ45-1/S	Complete RJ45 carrier with connector Socket Side
35.4160	CTD-RJ45-1/P	Complete RJ45 carrier with connector Pin Side
35.4142	CTD-RC-UDM-RJ45	Retaining clip (included in carrier)

Technical data	
Data transmission	Ethernet up to 1 Gbit/s (Cat5e or higher) <sup>1)</sup> Protocols with lower data rates in some cases, depending on the cable type: Profibus, Profinet, Interbus, CAN-BUS, USB 2.0, PoE <sup>2)</sup>
Mating cycles	10,000
Average sliding force	9.5 N
Limiting temperature (IEC 61984:2008), upper lower	+125 °C -40 °C
Contact carrier material Insulation	PA PEEK
Fire behavior	EN45545-2:2015 (HL2 R22)
Vibration and shock resistance	IEC 61373:2010 Category 1B
Grid unit in frame	5

## Attenuation characteristics for CTD-NET...

## Next Diagram 1) 120 100 Attenuation dB 80 60 20 0 10 500 1000 Frequency MHz Pair 1-2/3-6 New condition Pair 1-2/3-6 5000 Mating cycles - - CAT 6 Limit CAT 5 Limit

## Attenuation characteristics for CTD-RJ45...





#### Assembly instructions MA417-1

<sup>&</sup>lt;sup>1)</sup> Further technical specifications: https://www.staubli.com/global/en/electrical-connectors/ downloads/technical-info.html

<sup>&</sup>lt;sup>2)</sup> According to the IEC 60512-99-001 (100 mating cycles)



### **COAXIAL UNIT 6 GHZ**

# Contact carrier

The Coaxial units are used for data as well as digital audio and video transmission.

Two types of termination are possible, crimp and SMA.

A crimp version is available for RG316/U cable types which is also suitable for RG174 and RG188 cable.

An SMA termination version allows the connection of various cable types up to 6 GHz levels.

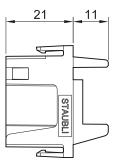
#### **Features:**

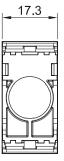
- Suitable for various 50  $\Omega$  RG cable types up to 6 GHz (depending on RG cable type)
- Crimp for RG58 cables up to 2.4 GHz
- Crimp for RG316/U, RG174. RG188 cables up to 2.4 GHz
- SMA up to 6 GHz
- · Vibration and shock resistance

- Tool-free insertion in frames
- · Quick removal of carriers with standard flat screwdriver
- Applications: data transmission, digital audio and video, HF measurement, radio communication.

#### CTD-CUDM-SH







#### CTD-RC-UDM-COAX



Order No.	Туре	Designation
35.4139	CTD-CUDM-SH	One pole coax carrier
35.4141	CTD-RC-UDM-COAX	Retaining clip (one retaining clip is required per carrier); not included

Technical data	
Number of poles	1
For connectors	Coaxial crimp and SMA
Limiting temperature (IEC 61984:2008), upper lower	+125 °C -40 °C
Contact carrier material	PA
Fire behavior	EN45545-2:2015 (HL2 R22)
Grid unit in frame	5



# Coaxial connectors

For contact carrier CTD-CUDM.

#### Type of termination:

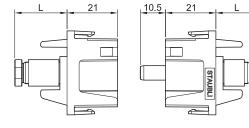
- Crimp termination (C)
- SMA Termination (SMA)

CT-B-COAX-RG316/U







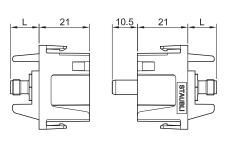


CT-B-COAX-SMA



CT-S-COAX-SMA





Order No.	Туре	Socket	Pin	Suitable for cable types	Type of termina	ation	
33.0230 33.0630	CT-B-COAX-RG316/U CT-S-COAX-RG316/U	×	×	RG316/U, RG174, RG188	C	L=21.8 88 8 F	17.6 88
33.0231 33.0631	CT-B-COAX-RG58 CT-S-COAX-RG58	×	×	RG58	C	L=22.8	=18.6 88
33.0250 33.0750	CT-B-COAX-SMA CT-S-COAX-SMA	×	×	RG58, RG316/U, RG174, RG188, other 50 $\Omega$ RG cable types up to 6 GHz	SMA	L=11.9 96.0 96.0	L=11.9 S6: 98

Technical data		
Average sliding force per contact	8 N	
Surface, Inner conductor Shield	Au Ag	
Max. frequency	Crimp: 2.4 GHz	SMA: 6 GHz
Voltage standing wave ratio (VSWR)	Crimp: 1.4 at 2.4 GHz	SMA: 1.3 at 6 GHz
Pollution degree/overvoltage category	2/CAT II	
Rated voltage IEC 60664-1	300 V	
Rated voltage UL	250 V	
Rated current	250 mA	
Impedance	50 Ω	
Mating cycles	10,000	
Vibrations and shock	IEC 61373:2010 catego	ry 1B
Degree of protection (socket front)	IP2X	



Assembly instructions MA417-1



### **COAXIAL UNIT 1.5 GHZ**

# Contact carrier

This coaxial unit is used for data as well as digital audio and video transmission.

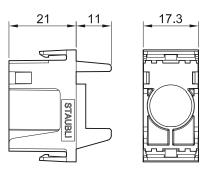
This coaxial module is designed for RG58 type cables for applications up to 1.5 GHz.

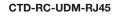
#### **Features:**

- Suitable for various 50  $\Omega$  RG cable types
- Crimp for RG58 cables up to 1.5 GHz
- Vibration and shock resistance
- Tool-free insertion in frames
- · Quick removal of carriers with standard flat screwdriver
- Applications: data transmission, digital audio and video, HF measurement, radio communication.

#### CTD-CUDM-SH









Order No.	Туре	Designation
35.4139	CTD-CUDM-SH	One pole coax carrier
35.4142	CTD-RC-UDM-RJ45	Retaining clip (one retaining clip is required per carrier); not included

Technical data	
Number of poles	1
For connectors	Coaxial crimp
Limiting temperature (IEC 61984:2008), upper lower	+125 °C -40 °C
Contact carrier material	PA
Fire behavior	EN45545-2:2015 (HL2 R22)
Grid unit in frame	5



# Coaxial connectors

For contact carrier CTD-CUDM-SH.

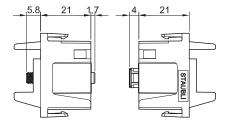
### Type of termination:

• Crimp termination (C)

#### CTD-S/COAX58

#### CTD-P/COAX58





Order No.	Туре	Socket	Pin	Suitable for cable types	Type of termination
35.0158	CTD-S/COAX58	×		RG58	C 28.5
35.0558	CTD-P/COAX58		×	RG58	C 24.3 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9

Technical data		
Average sliding force per contact	20 N	
Surface, Inner conductor Shield	Au Ni	
Max. frequency	1.5 GHz	
Voltage standing wave ratio (VSWR)	≤1.25 at f < 1.5 GHz	
Pollution degree/overvoltage category	2/CAT II	
Rated voltage acc. to IEC 61010	300 V	
Rated current	1 A	
Impedance	50 Ω	
Mating cycles	acc. to IEC 61984: 5000	acc. to IEC 61169-8: 1000
Degree of protection (socket front)	IP2X	



Assembly instructions MA417-1



### PNEUMATIC UNIT 4 MM AND 6 MM

# Contact carrier CTD-CP-2/...

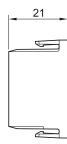
2-pole contact carriers for pneumatic couplings.

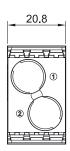
#### **Features:**

- Tool-free insertion in frames
- · Quick removal with standard flat screwdriver
- Railway-compliant material
- Vibration and shock resistance
- · Coded carriers for correct polarity insertion

#### CTD-CP-2/S

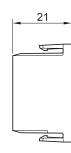


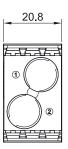




CTD-CP-2/P







Order No.	Туре	Description
35.4121	CTD-CP-2/S	Socket carrier
35.4120	CTD-CP-2/P	Pin carrier

Technical data	
Number of poles	2
Contact carrier material	PA
Fire behavior	EN45545-2:2015 (HL2 R22)
Grid unit in frame	6



Assembly instructions MA417



# Compressed air and vacuum modules

4 mm and 6 mm pneumatic couplings.

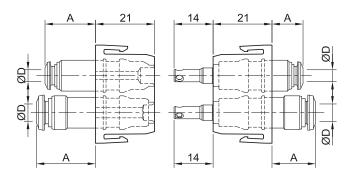
### **Features:**

- With or without shut-off valve
- The connections are pre-assembled in the carrier and cannot be removed.

CT-B...-RCT03/...







							Shut-off		
Order No.	Туре	Socket	Plug	Outer-Ø D A				with	Press ring color
				mm	п	mm	$\leftarrow$	<b>⊢</b> ♦	
33.0180 33.0181 33.0580	CT-B-RCT03/4 CT-BV-RCT03/4 CT-S-RCT03/4	×	×	4 4 4	$(\frac{5}{32})$ $(\frac{5}{32})$ $(\frac{5}{32})$	14 14 7	×	×	0 0
33.0182 33.0183 33.0582	CT-B-RCT03/6 <sup>1)</sup> CT-BV-RCT03/6 <sup>1)</sup> CT-S-RCT03/6 <sup>1)</sup>	×	×	6 6 6		17 17 11.5	×	×	0

Technical data	
Nominal bore (mm)	03
Max. working pressure (bar)	15
Min. working pressure (mbar)	14
Operating temperatures	-15 °C +90 °C
Sealing materials	NBR
Mating cycles	10,000

<sup>&</sup>lt;sup>1)</sup> For flow, head loss diagrams, and sliding forces, see page 73.



### **SINGLE PARTS**

# Spacers

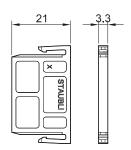
Dips for filling up empty frame spaces.

### Features:

- Tool-free insertion in frames
- · Quick removal with standard flat screwdriver
- Railway-compliant material
- Vibration and shock resistance

### CTD-DIP3,5





Order No.	Туре
35.4135	CTD-DIP3,5

Technical data	
Contact carrier material	PA
Fire behavior	EN45545-2:2015 (HL2 R22)
Vibrations and shock	IEC 61373:2010 Category 1B
Grid unit in frame	1





### Frames

4 types of frames for housings or panel mount applications.

### Features:

- · Coded frames for correct polarity during connection (male/female)
- Coded frames for correct polarity carrier insertion
- Grounding connection up to 6 mm<sup>2</sup> earth conductors
- Type of termination: Flat connector termination 6.3 mm x 0.8 mm
- · Numbered frames for position identification
- Float mounting panel mount frames for +/- 1 mm misalignment absorption

### **Panel mounted**

CTD-FP.../S



### Housing assembly

CTD-FH.../S



Panel mounted		Housing asse	embly		
Order No.	Туре	Order No. Type C		Description	No. of grid units in frame
35.4291 35.4281	CTD-FP1/S CTD-FP1/P	35.4221 35.4201	CTD-FH1/S CTD-FH1/P	Assembled frame socket side Assembled frame plug side	7
35.4292 35.4282	CTD-FP2/S CTD-FP2/P	35.4222 35.4202	CTD-FH2/S CTD-FH2/P	Assembled frame socket side Assembled frame plug side	11
35.4293 35.4283	CTD-FP3/S CTD-FP3/P	35.4223 35.4203	CTD-FH3/S CTD-FH3/P	Assembled frame socket side Assembled frame plug side	17
35.4294 35.4284	CTD-FP4/S CTD-FP4/P	35.4224 35.4204	CTD-FH4/S CTD-FH4/P	Assembled frame socket side Assembled frame plug side	24

Technical data	
Contact carrier material	PA
Fire behavior	EN45545-2:2015 (HL2 R22)
Vibrations and shock	IEC 61373:2010 Category 1B

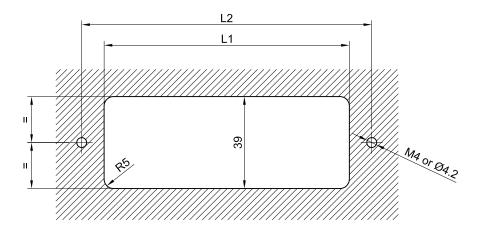




### **CALCULATION OF INSTALLATION DIMENSIONS**

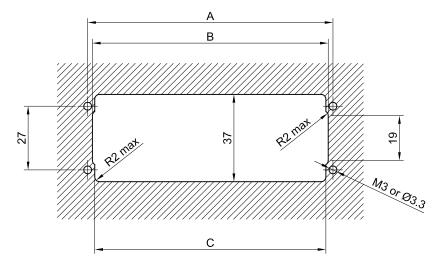
# Drilling plan

### for frame panel mounting



Size	Frame size (mm)						
	1	2	3	4			
L1	44	57	78	104			
L2	63	76	97	123			

### for frame housing assembly



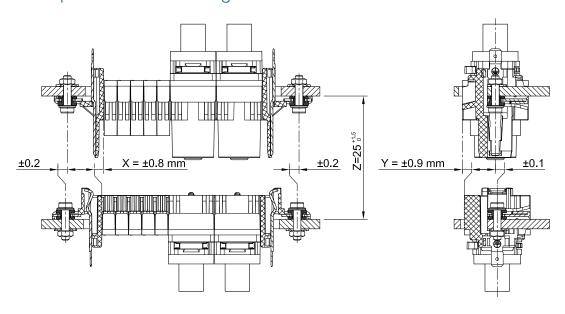
Size	Frame size (mm)							
	1	2	3	4				
A	44	57	78	104				
В	40	53	74	100				
C	38	51	72	98				



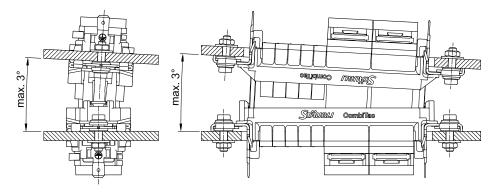
### **PANEL MOUNTING**

# Panel mounting

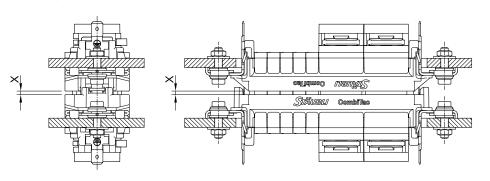
### Max. permissible mounting offset



### Max. permissible mounting angular misalignment during mating



### Max. permissible distance between the contact carriers when mated



Contacts	Sizes X
	max. mm
CTD 10	6
CTD 7	6
CTD 3	6
CTD 1,5	3
CTD 1	2
RCT03	1.5



### **DIN ALUMINUM HOUSINGS IP65/67**

# Standard housings

Aluminum housings are designed to serve general industrial, healthcare and railway applications. Both standard and space saving locking systems are available.

Available in grey and white color depending on size. Other colors available upon request. Housings with cable entries available in other sizes and numbers on request.

### Features depending on type (see table page 43 for details):

- Up to 10,000 mating cycles
- IP65 and IP67 in mated condition
- 6 coding possibilities
- · Quick and easy replacement of sealing
- · Vibration and shock resistance
- IP2X during connecting/disconnecting process when using protective walls
- · Ergonomic locking mechanism
- · Space saving locking available to save space when placing a high number of housings next to each other

#### **Benefits:**

- · Minimum service costs
- Added user safety
- Low maintenance costs
- Reliable solution
- Easy handling

### Coupler hoods/Surface and pedestal mount housings



#### **Coupler hoods**

Can be used with a surface or pedestal mount housing. Available with side or top cable entry, with or without protective wall.

### Surface and pedestal mount housings

Both types are used with coupler hoods. The choice of mount housing depends on the cable entry type. Available with or without protective wall or cover.

### Coupler hoods and surface housings with space saving locking



### **Coupler hoods**

Can be used with a surface mount housing. Available with side or top cable entry.

### **Surface mount housings**

Used with coupler hoods.



### Accessories



### Park stations

• For parking coupler hoods when not in

### Replacement seals (depending on type)

Available upon request

### Technical data DIN housings

Technical data					
Housing material	Aluminum				
Seal material	NBR				
Locking mechanism material	Stainless steel				
Vibrations and shock	IEC 61373:2010 Category 1B				

### Comparison chart of the different housings

Size	IP65	IP67	Mating cycles	Color	Limiting temperature <sup>2)</sup>	Vibration and shock resistance	Replaceable seal
						IEC 62847:2016	
1	×		5,000	Grey RAL9006	-40 °C to +90 °C		
2	×	×	10,000	Grey RAL7012 White RAL9003	-40 °C to +125 °C short-term operation -40 °C to +90 °C continuous operation	×	×
3	×	×	10,000	Grey RAL7012 White RAL9003	-40 °C to +125 °C short-term operation -40 °C to +90 °C continuous operation	×	×
4	×	×	10,000	Grey RAL7012 White RAL9003	-40 °C to +125 °C short-term operation -40 °C to +90 °C continuous operation	×	×
5	×		5,000	Grey RAL9006	-40 °C to +90 °C		
6	×		5,000	Grey RAL9006	-40 °C to +90 °C		

<sup>&</sup>lt;sup>1)</sup> Follow maintenance instructions according to MA213

<sup>&</sup>lt;sup>2)</sup> Maximum temperature permitted on the surface of the housing

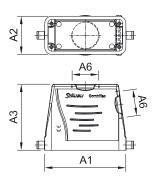
# Coupler hood

Coupler hoods can be combined with surface or pedestal mount housing. Available with side or top cable entry.

### Note for sizes 2, 3, 4:

For white housing please add the color code number 29, e.g. 33.2402-29. Other colors available upon request.





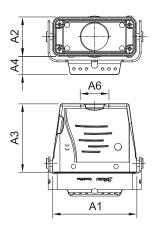
Size	Order No.	Туре	IP65	IP67	Cable entry		Sizes (mm)				Standard color
					Side	Тор	A1	A2	A3	A6	
1	33.1551 33.1571	CT-CH1-S CT-CH1-T	×		×	×	60	43	72	M32	
2	33.2402 33.2362	CT-CH2-S CT-CH2-T	×	× ×	×	×	73.8	43.9	70	M32	29
3	33.2403 33.2363	CT-CH3-S CT-CH3-T	×	×	×	×	93.8	43.9	76	M32	29
4	33.2404 33.2364	CT-CH4-S CT-CH4-T	×	×	×	×	120.4	43.9	78	M32	29
5	33.0365 33.0355	CT-CH5-S CT-CH5-T	× ×		×	×	94	82.5	79	M40	
6	33.0366 33.0356	CT-CH6-S CT-CH6-T	× ×		×	×	132	90	94	M50	

# Coupler housing

Coupler housings can be combined with coupler hoods. Available with top cable entry.

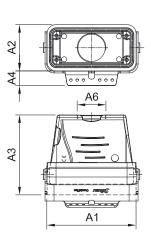
### CT-CHG...-T





### CT-CHG...-T/PW





Size	Order No.	Туре	IP65	IP67	Cable entry	Protective wall	Sizes (r	nm)				Standard color
					Тор		A1	A2	A3	A4	A6	
1	33.1501	CT-CHG1-T	×		×		60	43	75	20	M32	
2	33.5082 33.5092	CT-CHG2-T CT-CHG2-T/PW	×	× ×	×	×	73.8 78.5	43.9 51.5	70 82.9	33.4 29.6	M32	29
3	33.5083 33.5093	CT-CHG3-T CT-CHG3-T/PW	× ×	× ×	×	×	93.8 99	43.9 51.5	76 88.9	33.4 29.6	M32	29
4	33.5084 33.5094	CT-CHG4-T CT-CHG4-T/PW	× ×	× ×	×	×	120.4 125.2	43.9 51.5	78 90.9	33.4 29.6	M32	29
5	33.0415	CT-CHG5-T	×		×		95	83.5	82.5	33	M40	



Assembly instructions MA213

www.staubli.com/electrical

# Coupler hood with protective wall, IP2X

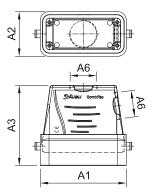
Coupler hoods with protective walls offer additional damage protection to contacts along with IP2X protection during the connecting/disconnecting process. Protective walls are in black.

### Note for sizes 2, 3, 4:

For white housing please add the color code number 29, e.g. 33.2952-29. Other colors available upon request.

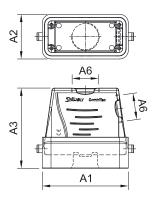
CT-CH...PW





CT-CH...PW-PC







Size	Order No.	Туре	IP65	IP67	Cable en	itry	Sizes (m		Standard color		
					Side	Тор	A1	A2	A3	A6	
For use	with housings, v	without protective cover	s								
2	33.2952 33.2912	CT-CH2-S/PW CT-CH2-T/PW	×	×	×	×	78.5	51.5	86.5	M32	29
3	33.2953 33.2913	CT-CH3-S/PW CT-CH3-T/PW	×	×	×	×	99	51.5	92.5	M32	29
4	33.2954 33.2914	CT-CH4-S/PW CT-CH4-T/PW	×	× ×	×	×	125.2	51.5	94.5	M32	29
5	33.3255 33.3275	CT-CH5-S/PW CT-CH5-T/PW	×		×	×	101	91.2	95.8	M40	
6	33.3256 33.3276	CT-CH6-S/PW CT-CH6-T/PW	× ×		×	×	136.5	96.5	118.5	M50	
For use	with housings, v	with protective covers									
2	33.2972 33.2932	CT-CH2-S/PW-PC CT-CH2-T/PW-PC	×	× ×	×	×	78,5	51,5	86,5	M32	29
3	33.2973 33.2933	CT-CH3-S/PW-PC CT-CH3-T/PW-PC	×	× ×	×	×	99	51,5	92,5	M32	29
4	33.2974 33.2934	CT-CH4-S/PW-PC CT-CH4-T/PW-PC	×	× ×	×	×	125,2	51,5	94,5	M32	29
5	33.3295 33.3225	CT-CH5-S/PW-PC CT-CH5-T/PW-PC	×		×	×	101	91,2	95,8	M40	
6	33.3296 33.3226	CT-CH6-S/PW-PC CT-CH6-T/PW-PC	×		×	×	136,5	96,5	118,5	M50	



# Surface mount housing

Surface mount housings are used for bottom cable entry. They are combined with coupler hoods and are available with or without protective wall or cover. Protective walls are in black.

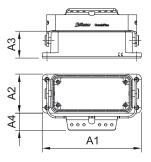
Coupler hoods with protective walls offer additional damage protection to contacts along with IP2X protection during the connecting/disconnecting process.

### Note for sizes 2, 3, 4:

For white housing please add the color code number 29, e.g. 33.2302-29. Other colors available upon request.

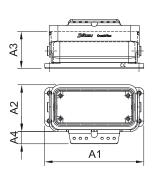
CT-SM...





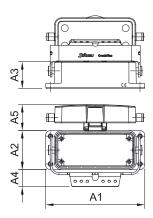
CT-SM...PW





CT-SM...PC





Size	Order No.	Туре	IP65	IP67	Protective cover	Protective wall	Sizes (mm)					Standard color
							A1	A2	A3	A4	A5	
1	33.1561 33.1591	CT-SM1 CT-SM1-PC	× ×		×		82	47	29	20.9	- 24.5	
2	33.2302 33.2852 33.2332	CT-SM2 CT-SM2/PW CT-SM2-PC	× × ×	× × ×	×	×	94	44.9 51.5 44.9	28.5 41.4 28.5	32.9 29.6 32.9	- - 29.8	29
3	33.2303 33.2853 33.2333	CT-SM3 CT-SM3/PW CT-SM3-PC	× × ×	× × ×	×	x	114	44.9 51.5 44.9	28.5 41.4 28.5	32.9 29.6 32.9	- - 29.8	29
4	33.2304 33.2854 33.2334	CT-SM4 CT-SM4/PW CT-SM4-PC	× × ×	× × ×	×	×	141	44.9 51.5 44.9	28.5 41.4 28.5	32.9 29.6 32.9	- - 29.8	29
5	33.0375 33.3235 33.0385	CT-SM5 CT-SM5/PW CT-SM5-PC	× × ×		×	×	126.6	89 91.2 89	38 52 37.8	28.9 27.8 28.9	- - 23	=
6	33.0376 33.0386	CT-SM6 CT-SM6-PC	× ×		×		167.7	96.7	41.5	51	- 26	



# Pedestal mount housing

Pedestal mount housings are used for left and/or right side cable entry. They are combined with coupler hoods and are available with or without protective wall or cover. Protective walls are black.

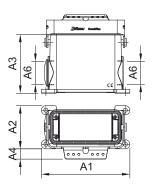
Pedestal mount with protective walls offer additional damage protection to contacts along with IP2X protection during the connecting/disconnecting process.

### Note for sizes 2, 3, 4:

For white housing please add the color code number 29, e.g. 33.2462-29. Other colors available upon request.

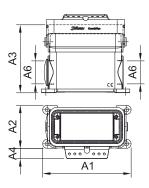
CT-PM...





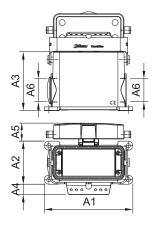
CT-PM...PW





CT-PM...PC







Size	Order No.	Туре	IP65	IP67	Protective cover	Protective wall	Sizes (mm)					Standard color	
							A1	A2	A3	A4	A5	A6	
1	33.1541 33.1581	CT-PM1 CT-PM1-PC	× ×		×		82	54.5	74	13.5	- 20	M32	
2	33.2462 33.2872 33.2702	CT-PM2 CT-PM2/PW CT-PM2-PC	× × ×	× × ×	×	×	94	57	74 86.9 74	26.9	- - 23.8	M32	29
3	33.2463 33.2873 33.2703	CT-PM3 CT-PM3/PW CT-PM3-PC	× × ×	× × ×	×	×	117	57	77 90 77	26.9	- - 23.8	M32	29
4	33.2464 33.2874 33.2704	CT-PM4 CT-PM4/PW CT-PM4-PC	× × ×	× × ×	×	×	144	57	79 92 79	26.9	- - 23.8	M32	29
5	33.1025 33.2085 33.1035	CT-PM5 CT-PM5/PW CT-PM5-PC	× × ×		×	×	130.5	92.5	79 92.8 79	27.2	- - 21.4	M32 <sup>1)</sup>	=
6	33.0396 33.0406	CT-PM6 CT-PM6-PC	× ×		×		138	120	100	39.4	- 14.5	M40	

<sup>1)</sup> M40 without adapter



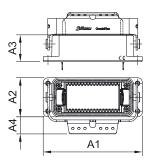
### Park stations

Used for parking coupler hoods when they are not connected to mount housings.

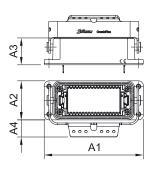
### Note for sizes 2, 3, 4:

For white housing please add the color code number 29, e.g. 35.1742-29. Other colors available upon request.

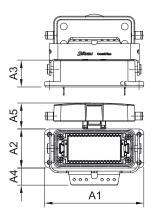












Size	Order No.	Туре	IP65	IP67	Pin end pieces	Socket end pieces	Protective cover	Sizes (mm)					Standard color
								A1	A2	A3	A4	A5	
1	35.1741 35.1731 35.1721	CTD-PS1-SM/P CTD-PS1-SM/S CTD-PS1/PC-SM/S	× × ×		×	× ×	×	82	47	29	20.9	- - 24.5	=
2	35.1742 35.1732 35.1722	CTD-PS2-SM/P CTD-PS2-SM/S CTD-PS2/PC-SM/S	× × ×	× × ×	×	x x	×	94	44.9	28.5	32.9	- - 29.8	29
3	35.1743 35.1733 35.1723	CTD-PS3-SM/P CTD-PS3-SM/S CTD-PS3/PC-SM/S	× × ×	× × ×	×	×	×	114	44.9	28.5	32.9	- - 29.8	29
4	35.1744 35.1734 35.1724	CTD-PS4-SM/P CTD-PS4-SM/S CTD-PS4/PC-SM/S	× × ×	× × ×	×	x x	×	141	44.9	28.5	32.9	- - 29.8	29
5	35.1745 35.1735 35.1725	CTD-PS5-SM/P CTD-PS5-SM/S CTD-PS5/PC-SM/S	× × ×		×	x x	x	126.6	89	38	28.9	- - 23	=
6	35.1746 35.1736 35.1726	CTD-PS6-SM/P CTD-PS6-SM/S CTD-PS6/PC-SM/S	× × ×		×	× ×	×	167.7	96.7	41.5	51	- - 26	-

# Replacement seals

Replacement housing seals made of NBR can be reordered.





Size	Order No.	Туре	Description
2	33.2782	CT-DDI-SM2	
3	33.2783	CT-DDI-SM3	Upper seal
4	33.2784	CT-DDI-SM4	
2	33.2792	CT-PDI-SM2	
3	33.2793	CT-PDI-SM3	Lower seal
4	33.2794	CT-PDI-SM4	

# Selection of special DIN housings for CombiTac Ø 10 mm contacts

**Step 1:** Select the number of Ø 10 mm poles of your CombiTac connector (e.g.  $2 \times \emptyset$  10 mm pole)

**Step 3:** Select the appropriate cable gland (e.g. order No. 33.4126 or 33.4122)

**Step 2:** Select the outer insulation diameter of your cable (e.g. 17 mm)

**Step 4:** Select a suitable DIN housing (e.g. size 3, order No. 33.2713)

1	2	3				4							
		Cabl	e gland			Suita	able housin	g					
Number of poles	For Ø cable	Size	Order No.	Туре	Wrench size max.	Size	Order No.	Туре	Position of cable glands				
	mm	М			mm								
	14 – 17		33.4123	CT-K-VSH M32x14-17 MS									
1	17 – 21	32	33.4124	CT-K-VSH M32x17-21 MS	36	2	33.2362	CT-CH2-T	4				
	21 – 25		33.4125	CT-K-VSH M32x21-25,5 MS									
	9.5 – 12.5		33.4120	CT-K-VSH M25x9,5-12,5 MS	30								
	10 – 17	25	33.4126	CT-K-VSH M25x10-17 MS	28	3	33.2713	CT-CH3-T/2xM25	<b>₽</b>				
2	16 – 20.5		33.4122	CT-K-VSH M25x16-20,5 MS	30								
_	14 – 17		33.4123	CT-K-VSH M32x14-17 MS									
	17 – 21	32	33.4124	CT-K-VSH M32x17-21 MS	36	4	35.1204	35.1204	35.1204	35.1204	35.1204	CT-CH4-T/2xM32	
	21 – 25		33.4125	CT-K-VSH M32x21-25,5 MS									
	10 – 17	25	33.4126	CT-K-VSH M25x10-17 MS	28	4	33.2744	CT-CH4-T/3xM25					
3	14 – 17		33.4123	CT-K-VSH M32x14-17 MS									
	17 – 21	32	33.4124	CT-K-VSH M32x17-21 MS	36	6	33.3196	CT-CH6-T/3xM32					
	21 – 25		33.4125	CT-K-VSH M32x21-25,5 MS									
	9.5 – 12.5		33.4120	CT-K-VSH M25x9,5-12,5 MS	30								
4	10 – 17	25	33.4126	CT-K-VSH M25x10-17 MS	28	5 <sup>1)</sup>	33.3175	CT-CH5-T/4xM25					
	16 – 20.5		33.4122	CT-K-VSH M25x16-20,5 MS	30								
	9.5 – 12.5		33.4120	CT-K-VSH M25x9,5-12,5 MS	30								
5	10 – 17	25	33.4126	CT-K-VSH M25x10-17 MS	28	61)	33.3186	86 CT-CH6-T/6xM25 <sup>2)</sup>					
	16 – 20.5		33.4122	CT-K-VSH M25x16-20,5 MS	30	07 33.3186							

<sup>1)</sup> Rated as IP00, IP65 available on request

<sup>&</sup>lt;sup>2)</sup> Close one gland opening with cap (not provided).





### **DIN ALUMINUM HOUSINGS IP65/67 WITH SPACE SAVING LOCKING**

# Coupler hood

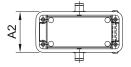
Coupler hoods can be combined with surface mount housing. Available with side or top cable entry.

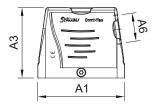
Note for sizes 2, 3, 4:

For white housing, please add the color code number 29, e.g. 35.1242-29. Other colors available upon request.

CT-CH...-S/SSL

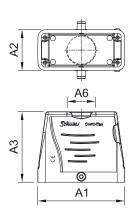






CT-CH...-T/SSL





Size	Order No.	Туре	IP67	Cable en	try	Sizes (mı	Standard color			
				Side	Тор	A1	A2	A3	A6	
2	35.1242 35.1232	CT-CH2-S/SSL CT-CH2-T/SSL	×	×	×	73.8	43.9	70	M32	29
3	35.1243 35.1233	CT-CH3-S/SSL CT-CH3-T/SSL	×	×	×	93.8	43.9	76	M32	29
4	35.1244 35.1234	CT-CH4-S/SSL CT-CH4-T/SSL	× ×	×	×	120.8	43.9	78	M32	29



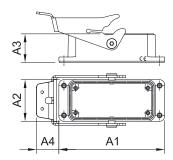
# Surface mount housing

Surface mount housings are used for bottom cable entry. They are combined with coupler hoods.

### Note for sizes 2, 3, 4:

For white housing, please add the color code number 29, e.g. 35.1252-29. Other colors available upon request.





Size	Order No.	Туре	IP67	Sizes (r	Standard color				
				A1	A2	A3	Д	\4	
							Locked	Unlocked	
2	35.1252	CT-SM2/SSL	×	94	44.9	28.5	3.3	26	29
3	35.1253	CT-SM3/SSL	×	114	44.9	28.5	7.8	31	29
4	35.1254	CT-SM4/SSL	×	141	44.9	28.5	3.9	30	29

### Park stations

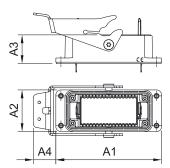
Used for parking coupler hoods when they are not connected to mount housings. Include CombiTac direqt frames.

### Note for sizes 2, 3, 4:

For white housing, please add the color code number 29, e.g. 35.1762-29. Other colors available upon request.

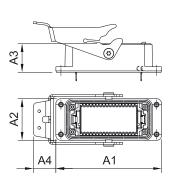
CTD-PS...-SM/SSL/P





CTD-PS...-SM/SSL/S



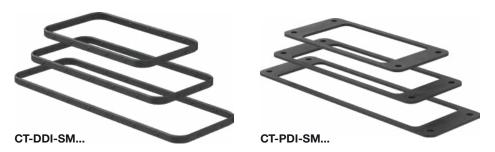


Size	Order No.	Туре	IP67	Pin end pieces	Socket end pieces	Sizes	Sizes (mm)					
						A1	A2	A3		A4		
									Locked	Unlocked		
2	35.1762 35.1752	CTD-PS2-SM/SSL/P CTD-PS2-SM/SSL/S	× ×	×	×	94	44.9	28.5	3.3	26	29	
3	35.1763 35.1753	CTD-PS3-SM/SSL/P CTD-PS3-SM/SSL/S	× ×	×	×	114	44.9	28.5	7.8	31	29	
4	35.1764 35.1754	CTD-PS4-SM/SSL/P CTD-PS4-SM/SSL/S	× ×	×	×	141	44.9	28.5	3.9	30	29	



# Replacement seals

Replacement housing seals made of NBR can be reordered.



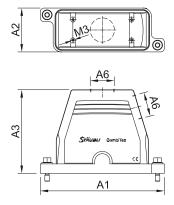
Size	Order No.	Туре	Description
2	33.2782	CT-DDI-SM2	
3	33.2783	CT-DDI-SM3	Upper seal
4	33.2784	CT-DDI-SM4	
2	33.2792	CT-PDI-SM2	
3	33.2793	CT-PDI-SM3	Lower seal
4	33.2794	CT-PDI-SM4	



### **DIN ALUMINUM HOUSING IP68/69K**

# Coupler hood



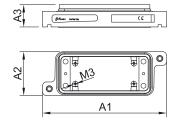


The all-round contact of the two housing halves of the IP68/69K enclosures provides a 360° shielding against electromagnetic influence according to VG 95373-41.

Size	Order No.	Туре	Cable entry		Sizes (mm)						
			Side	Тор	A1	A2	A3	A6			
1	33.6871 33.6881	CT-TG1-S IP68 HE CT-TG1-G IP68 HE	×	×	132	58	100.5	M32			
2	33.6872 33.6882	CT-TG2-S IP68 HE CT-TG2-G IP68 HE	×	×	144	58	100.5	M32			
3	33.6873 33.6883	CT-TG3-S IP68 HE CT-TG3-G IP68 HE	×	×	164	58	110.5	M40			
4	33.6874 33.6884	CT-TG4-S IP68 HE CT-TG4-G IP68 HE	×	×	191	58	110.5	M40			

# Surface mount housing



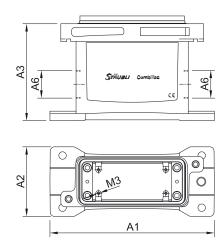


Size	Order No.	Туре	Sizes (mm)		
			A1	A2	A3
1	33.6851	CT-AG1 IP68 HE	132	58	29.5
2	33.6852	CT-AG2 IP68 HE	144	58	29.5
3	33.6853	CT-AG3 IP68 HE	164	58	29.5
4	33.6854	CT-AG4 IP68 HE	191	58	29.5



# Pedestal mount housing





Size	Order No.	Туре	Sizes (mm)			
			A1	A2	A3	A6
1	33.6861	CT-SG1 IP68 HE	156	80	100.5	2×M32
2	33.6862	CT-SG2 IP68 HE	169	80	100.5	2×M32
3	33.6863	CT-SG3 IP68 HE	189	80	111.5	2×M32
4	33.6864	CT-SG4 IP68 HE	216	80	111.5	2×M40

# Protective cap



Size	Order No.	Туре
1	33.6891	CT-PC1 IP68 HE
2	33.6892	CT-PC2 IP68 HE
3	33.6893	CT-PC3 IP68 HE
4	33.6894	CT-PC4 IP68 HE



### **DIN PLASTIC HOUSING IP65**

# Plastic housing

The plastic housing is primarily intended for industrial use or for applications where a high resistance to chemical environmental influences is required.

In addition, the plastic housing is mechanically robust.

As the housing is made of antistatic thermoplastic material, there is no need for additional grounding.





Technical data	
Housing material	Thermoplastic
Housing seal	Elastomer
Locking element	Thermoplastic
Degree of protection mated/locked	IP65

Plastic housing – Resistance to aggress	ive media	
	Resistant	Limited resistance
1-Pentanol		х
Alum	Х	
Amide, aqueous	х	
Ammonia gas		х
Ammonia, 10 % aqueous solution	х	
Ammonium acetate	х	
Ammonium carbonate	x	
Ammonium chloride	Х	
Ammonium nitrate	Х	
Ammonium phosphate	X	
Ammonium sulfate	X	
Aniline	^	X
Asphalt		
·	v	X
Beer	X	
Borated water	X	
Borax		Х
Boric acid, 10 % aqueous solution	Х	
Boric acid	X	
Butane gas		Х
Butane, liquid		Х
Calcium chloride, 10 % aqueous solution	Х	
Calcium chloride	Х	
Calcium nitrate	Х	
Calcium sulfate	Х	
Chlorinated lime, diluted	х	
Copper sulfate, 10 % aqueous solution	х	
Cresol acids		Х
Cresol solution		Х
Cutting oil		х
Cyclohexane		х
Diesel		х
Diisononyl phthalate	Х	
Di-Octyl-Phthalate	х	
Diluted glucose	Х	
Diluted glycerol	Х	
Diluted glycol	Х	
Diluted phenol		X
Ethanol, non-denaturized	Х	
Ethylene glycol or propylene glycol	X	
Fatty acids	X	
Fruit juices	X	
	^	V
Gasoline		Х

Plastic housing – Resistance to aggress	ive media	
	Resistant	Limited resistance
Glycerol	Х	
Grinding oil		х
Gypsum (see calcium sulfate)	х	
Heptane		Х
Hexane		Х
Hydrogen sulfide		Х
Ink	х	
Isopropyl alcohol		Х
Lactic acid	х	
Linseed oil	х	
Lubricating oil	х	
Mercury	х	
Methanol, diluted by 50 %		Х
Mineral oil	х	
Mineral spirits (Avio)		Х
Mineral-based oil	х	
Mothballs		Х
Motor oil		Х
n-Butanol	X	
Naphthalene		Х
Octane		Х
Oil IRM 901, 20 °C	х	
Oil IRM 902, 20 °C		Х
Oil IRM 903, 20 °C		Х
Oil		Х
Oleic acid	х	
Oxalic acid	х	
Paraffin oil	х	
Petroleum	х	
Phthalate	х	
Potassium carbonate	х	
Potassium chlorate	х	
Potassium chloride	x	
Potassium chromate		Х
Potassium cyanide, aqueous solution	х	
Potassium iodide		Х
Potassium nitrate		Х
Potassium persulfate		Х
Potassium sulfate		Х
Seawater	х	
Silicone oil	X	
Soap solution		Х

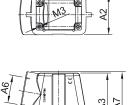
Sodium bicarbonate x Sodium carbonate x Sodium carbonate x Sodium chlorate x Sodium chloride (table salt) x Sodium hydrogen sulfate, aqueous solution x Sodium hydroxide 12.5 % (alkaline solution) x Sodium nitrate x Sodium perborate x Sodium perborate x Sodium sulfate x Sodium s	Plastic housing – Resistance to aggress	ive media	
Sodium carbonate x Sodium chlorate x Sodium chloride (table salt) x Sodium hydrogen sulfate, aqueous solution x Sodium hydroxide 12.5 % (alkaline solution) x Sodium nitrate x Sodium nitrate x Sodium perborate x Sodium phosphate x Sodium sulfate		Resistant	
Sodium chlorate x Sodium chloride (table salt) x Sodium hydrogen sulfate, aqueous solution x Sodium hydroxide 12.5 % (alkaline solution) x Sodium nitrate x Sodium nitrate x Sodium perborate x Sodium phosphate x Sodium silicate x Sodium sulfate	Sodium bicarbonate	Х	
Sodium chloride (table salt)  Sodium hydrogen sulfate, aqueous solution  Sodium hydroxide 12.5 % (alkaline solution)  Sodium nitrate  X  Sodium nitrate  X  Sodium perborate  X  Sodium phosphate  X  Sodium sulfate  X  Sodiu	Sodium carbonate	х	
Sodium hydrogen sulfate, aqueous solution  Sodium hydroxide 12.5 % (alkaline solution)  Sodium nitrate  Sodium nitrite  Sodium perborate  Sodium phosphate  Sodium silicate  Sodium sulfate  Sodium sulfate  Sodium sulfate  Sodium sulfide  Sodium sulfide  Sodium sulfide  Sodium thiosulfate (fixing salt/developing film)  Solution for developing photographs  X  Stearic acid  Succinic acid  Sulfur dioxide  Sulfur  Table salt, aqueous solution  Tallow  Tarraric acid  Tar  Transformer oil  Tricresyl phosphate  Turpentine substitute  Urae, diluted  Vegetable oil  Water	Sodium chlorate	Х	
solution  Sodium hydroxide 12.5 % (alkaline solution)  Sodium nitrate  \$ x	Sodium chloride (table salt)	х	
solution)  Sodium nitrate  Sodium perborate  Sodium perborate  Sodium phosphate  Sodium silicate  Sodium sulfate  X  Sodium sulfate  X  Sodium sulfate  X  Sodium thiosulfate (fixing salt/developing film)  X  Solution for developing photographs  X  Stearic acid  X  Succinic acid  X  Sulfur dioxide  X  Sulfur  Table salt, aqueous solution  X  Tallow  Tarraric acid  Tar  X  Transformer oil  Tricresyl phosphate  X  Turpentine substitute  Vegetable oil  X  Vegetable oil  X  X  X  X  X  X  X  X  X  X  X  X  X		х	
Sodium nitrite  Sodium perborate  Sodium phosphate  Sodium silicate  Sodium silicate  Sodium sulfate  Sodium sulfate  Sodium sulfide  Sodium thiosulfate (fixing salt/developing film)  Solution for developing photographs  Stearic acid  Succinic acid  Sulfur dioxide  Sulfur  Table salt, aqueous solution  Tallow  Tarrarric acid  Tar  Transformer oil  Tricresyl phosphate  Turpentine substitute  Urea, diluted  Vegetable oil  Water			x
Sodium perborate x Sodium phosphate x Sodium sulfate x Sodium sulfate x Sodium sulfide x Sodium sulfide x Sodium thiosulfate (fixing salt/developing film) x Solution for developing photographs x Stearic acid x Succinic acid x Sulfur dioxide x Sulfur x Table salt, aqueous solution x Tallow x Tartaric acid x Tar x Transformer oil x Tricresyl phosphate x Turpentine substitute x Urea, diluted x Vegetable oil x Water x	Sodium nitrate	х	
Sodium phosphate x Sodium silicate x Sodium sulfate x Sodium sulfide x Sodium sulfide x Sodium thiosulfate (fixing salt/developing film) x Solution for developing photographs x Stearic acid x Succinic acid x Sulfur dioxide x Sulfur	Sodium nitrite		х
Sodium silicate x Sodium sulfate x Sodium sulfide x Sodium thiosulfate (fixing salt/developing film) x Solution for developing photographs x Stearic acid x Succinic acid x Sulfur dioxide x Sulfur dioxide x Sulfur x Table salt, aqueous solution x Tarraric acid x Tar x Transformer oil x Tricresyl phosphate x Turpentine substitute x Urea, diluted x Vegetable oil x Vax  Sodium sulfate x X X X X X X X X X X X X X X X X X X X	Sodium perborate	х	
Sodium sulfide  Sodium sulfide  Sodium thiosulfate (fixing salt/developing film)  Solution for developing photographs  Stearic acid  Succinic acid  Sulfur dioxide  Sulfur dioxide  Sulfur  Table salt, aqueous solution  Tallow  Tartaric acid  Tar  Transformer oil  Tricresyl phosphate  Turpentine substitute  Urea, diluted  Vegetable oil  Water	Sodium phosphate	х	
Sodium sulfide x Sodium thiosulfate (fixing salt/developing film) x Solution for developing photographs x Stearic acid x Succinic acid x Sulfur dioxide x Sulfur X Table salt, aqueous solution x Tallow x Tartaric acid x Tar x Transformer oil x Tricresyl phosphate x Turpentine substitute x Urea, diluted x Vegetable oil x Water x	Sodium silicate	Х	
Sodium thiosulfate (fixing salt/developing film)  Solution for developing photographs  Stearic acid  Succinic acid  Sulfur dioxide  Sulfur  Table salt, aqueous solution  Tallow  Tartaric acid  Tar  Transformer oil  Tricresyl phosphate  Turpentine substitute  Urea, diluted  Vegetable oil  Water	Sodium sulfate	х	
film)  Solution for developing photographs  Stearic acid  Succinic acid  Sulfur dioxide  Sulfur  Table salt, aqueous solution  Tallow  Tartaric acid  Tar  Transformer oil  Tricresyl phosphate  Turpentine substitute  Urea, diluted  Vegetable oil  Water	Sodium sulfide	х	
Stearic acid x Succinic acid x Sulfur dioxide x Sulfur		х	
Succinic acid x  Sulfur dioxide x  Sulfur x  Table salt, aqueous solution x  Tallow x  Tartaric acid x  Tar x  Transformer oil x  Tricresyl phosphate x  Turpentine substitute x  Urea, diluted x  Vegetable oil x  Water x	Solution for developing photographs	х	
Sulfur x  Sulfur x  Table salt, aqueous solution x  Tallow x  Tartaric acid x  Tar x  Transformer oil x  Tricresyl phosphate x  Turpentine substitute x  Urea, diluted x  Vegetable oil x  Water x	Stearic acid	х	
Sulfur  Table salt, aqueous solution  X  Tallow  Tartaric acid  X  Tar  Transformer oil  X  Tricresyl phosphate  Turpentine substitute  Urea, diluted  Vegetable oil  Water	Succinic acid	х	
Table salt, aqueous solution x Tallow x Tartaric acid x Tar x Transformer oil x Tricresyl phosphate x Turpentine substitute x Urea, diluted x Vegetable oil x Water x	Sulfur dioxide		х
Tallow x Tartaric acid x Tar x Transformer oil x Tricresyl phosphate x Turpentine substitute x Urea, diluted x Vegetable oil x Water x	Sulfur	х	
Tartaric acid x  Tar x  Transformer oil x  Tricresyl phosphate x  Turpentine substitute x  Urea, diluted x  Urine x  Vegetable oil x  Water x	Table salt, aqueous solution	х	
Tar x  Transformer oil x  Tricresyl phosphate x  Turpentine substitute x  Urea, diluted x  Urine x  Vegetable oil x  Water x	Tallow	Х	
Transformer oil x  Tricresyl phosphate x  Turpentine substitute x  Urea, diluted x  Urine x  Vegetable oil x  Water x	Tartaric acid	х	
Tricresyl phosphate x  Turpentine substitute x  Urea, diluted x  Urine x  Vegetable oil x  Water x	Tar		Х
Turpentine substitute x Urea, diluted x Urine x Vegetable oil x Water x	Transformer oil	х	
Urea, diluted x Urine x Vegetable oil x Water x	Tricresyl phosphate	х	
Urine x Vegetable oil x Water x	Turpentine substitute		х
Vegetable oil x Water x	Urea, diluted	Х	
Water x	Urine	Х	
	Vegetable oil	х	
White spirits (isopropanol and ethanol)	Water	х	
	White spirits (isopropanol and ethanol)		Х



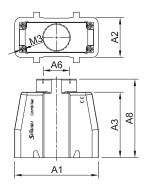
# Coupler hood

CT-TG1-S TP







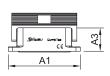


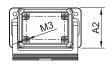
Size	Order No.	Туре	Cable entr	у	Sizes	(mm)				
			Side	Тор	A1	A2	A3	A6	A7	A8
1 <sup>1)</sup>	33.6011 33.6021	CT-TG1-S TP CT-TG1-G TP	×	×	63	46	71.5	M32	73	86.5
2	33.6012 33.6022	CT-TG2-S TP CT-TG2-G TP	×	×	76	46	71.5	M32	73	86.5
3	33.6013 33.6023	CT-TG3-S TP CT-TG3-G TP	×	×	96.5	46	75.5	M32	79	90.5
4	33.6014 33.6024	CT-TG4-S TP CT-TG4-G TP	×	×	123	46	75.5	M32	79	90.5

# Surface mount housing

CT-AG1 TP

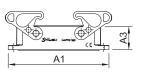


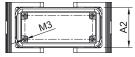












Size	Order No.	Туре	Sizes (mm)		
			A1	A2	A3
1 <sup>1)</sup>	33.6041	CT-AG1 TP	83	46	27
2	33.6042	CT-AG2 TP	96	46	27
3	33.6043	CT-AG3 TP	116	46	27
4	33.6044	CT-AG4 TP	143	46	27

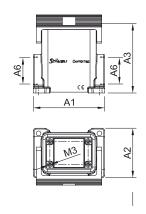
<sup>&</sup>lt;sup>1)</sup> Size 1: housings only have a single locking device.



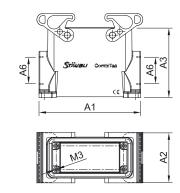
# Pedestal mount housing

CT-SG1 TP









Size	Order No.	Туре	Sizes (mm)			
			A1	A2	A3	A6
1 <sup>1)</sup>	33.6601	CT-SG1 TP	82	57	73	M32
2	33.6602	CT-SG2 TP	94	57	80	M32
3	33.6603	CT-SG3 TP	117	57	80	M32
4	33.6604	CT-SG4 TP	144	57	80	M32

# Protective cap





Size	Order No.	Туре
1 <sup>1)</sup>	33.6031	CT-SD-AG1 TP
2	33.6032	CT-SD-AG2 TP
3	33.6033	CT-SD-AG3 TP
4	33.6034	CT-SD-AG4 TP

<sup>&</sup>lt;sup>1)</sup> Size 1: housings only have a single locking device.

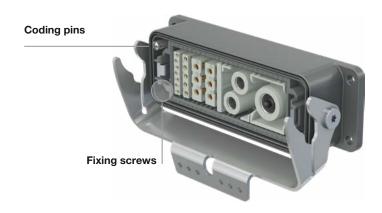


### CODING

# Coding

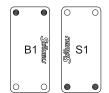
CombiTac in housings can be coded by fitting coding pins in place of the fixing screws. A total of 6 coding variants are possible.

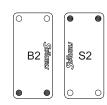




Order No.	Туре
35.2886	CT-CN-GF-UVB-TORX

### Coding variants













S = Pin side

B = Socket side

• = Coding pin CT-CN-GF-UVB-TORX standard delivery

### Note:

Coding B2/S2 is standard delivery, unless ordered customized.



### **CRIMPING PLIERS**

# Crimping the electric contacts















Pos.	Order No.	Туре	Conductor cross section	Description	ШМА
а	33.3900	CTD-M-CZ		Crimping pliers	
b	33.3910	MES-CZ-CTD1	0.14 mm <sup>2</sup> – 0.75 mm <sup>2</sup>	Locator	MA417 MA419
С	33.3911	MES-CZ-CTD1,5	0.75 mm <sup>2</sup> – 1.5 mm <sup>2</sup>	Locator	WA4 19
d	33.3912	MES-CZ-CTD3	2.5 mm <sup>2</sup> – 4 mm <sup>2</sup>	Locator	
е	18.3700	M-PZ13		Crimping pliers	
f	18.3702	MES-PZ-TB 8/10	10 mm <sup>2</sup>	Crimping die	
g	18.3703	MES-PZ-TB 9/16	16 mm²	Crimping die	MA224
h	18.3704	MES-PZ-TB11/25	25 mm <sup>2</sup>	Crimping die	IVIA224
i	18.3707	MPS-PZ13		Test insert	
j	18.3708	MALU-PZ13		Round test rod	
k	18.3710	M-PZ-T2600		Crimping pliers with case	
1	18.3711	TB8-17	10 mm <sup>2</sup> + 70 mm <sup>2</sup>	Crimping die	MA040 04
m	18.3712	TB9-13	16 mm <sup>2</sup> + 35 mm <sup>2</sup>	Crimping die	MA213-01 MA226
n	18.3713	TB11-14,5	50 mm <sup>2</sup>	Crimping die	WIALLO
0	18.3714	TB7-20	95 mm <sup>2</sup>	Crimping die	
р	33.3930	CT-CP		Crimping pliers	NAN 447
q	33.3931	CT-I-CP-4	4 mm <sup>2</sup>	Crimping die	MA417 MA420
r	33.3932	CT-I-CP-6	6 mm <sup>2</sup>	Crimping die (standard option)	WINTED
s	35.0115	CTD-CP-1GBIT		Crimping pliers	MA417-1
t	35.0116	CTD-I-CP-1GBIT	0.14 mm <sup>2</sup> – 0.34 mm <sup>2</sup>	Crimping die	IVIA4 1 / - I



### **APPENDIX**

# Derating diagrams

The following derating curves are based on measurements according to IEC 60512-5-2:2002.

The measurements were carried out on a fully assembled frame size 4. The wires were unbundled, free in air. A reduction factor of 0.9 (derating) was applied to the measured

These diagrams show examples of the rated current as a function of the various ambient temperatures up to 125 °C.

The derating curves for several bundled wires from example 2 onwards were created using the conversion factors from IEC 60364-5-52:2009 table B.52.17.

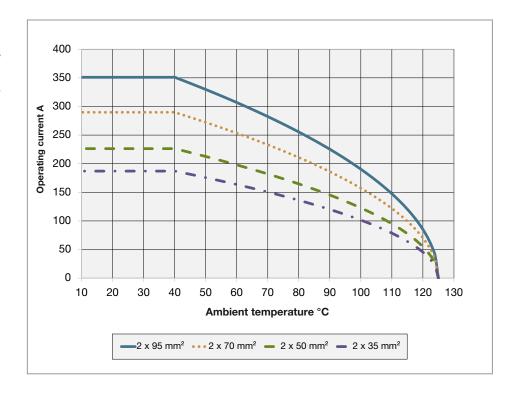
If a CombiTac is used to equip machines, the standard IEC 60204-1:2016 applies.

#### Note:

The legend of the derating diagrams does not indicate the number of circuits, but the number of conductors. This differs from the IEC 60364-5-52:2009 standard, which always refers to the number of circuits. For example, if IEC refers to a 95 mm<sup>2</sup> circuit, this is written as 2 x 95 mm<sup>2</sup>.

### Ø 10 mm modul:

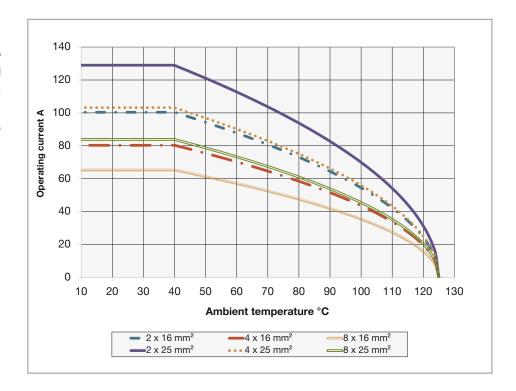
Derating curves for wires with cross sections of 35 mm<sup>2</sup>, 50 mm<sup>2</sup>, 70 mm<sup>2</sup> and 95 mm<sup>2</sup>. The maximum permissible conductor temperature is 125 °C.



### Ø 7 mm modul:

Derating curves for 2, 4 and 8 bundled wires each with the cross sections 16 mm<sup>2</sup> and 25 mm<sup>2</sup>. The maximum permissible conductor temperature is 125 °C.

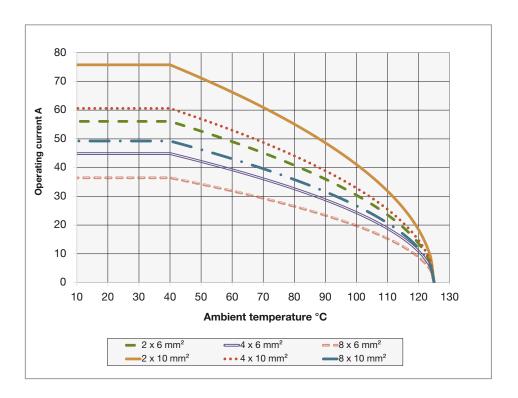
The curves were calculated according to IEC 60364-5-52:2009 table B.52.17.



### Ø 7 mm modul:

Derating curves for 2, 4 and 8 bundled wires each with the cross sections 6 mm² and 10 mm². The maximum permissible conductor temperature is 125 °C.

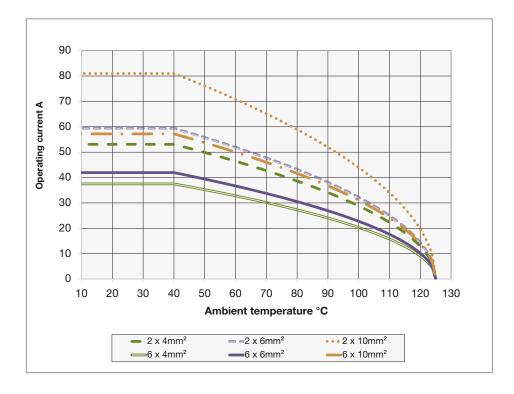
The curves were calculated according to IEC 60364-5-52:2009 table B.52.17.



### Ø 4 mm modul:

Derating curves for 2 and 6 bundled wires with the cross sections 4 mm<sup>2</sup>, 6 mm<sup>2</sup> and 10 mm<sup>2</sup>. The maximum permissible conductor temperature is 125 °C.

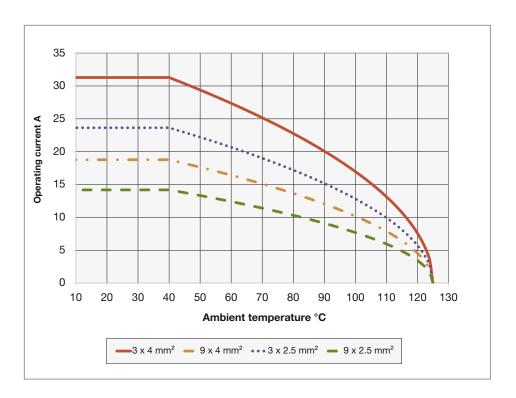
The curves were calculated according to IEC 60364-5-52:2009 table B.52.17.



### Ø 3 mm modul:

Derating curves for 3 and 9 bundled wires with the cross sections 2.5 mm<sup>2</sup> and 4 mm<sup>2</sup>. The maximum permissible conductor temperature is 125 °C.

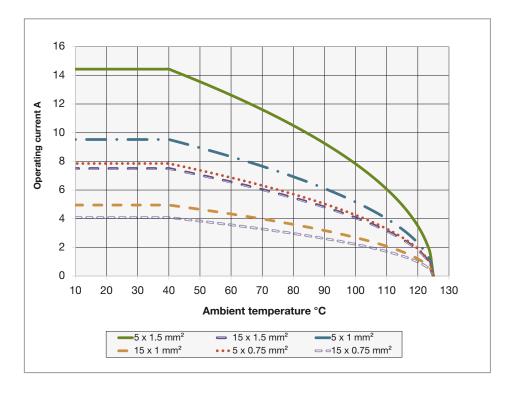
The curves were calculated according to IEC 60364-5-52:2009 table B.52.17.



### Ø 1,5 mm modul:

Derating curves for 5 and 15 bundled wires with the cross sections 0.75 mm<sup>2</sup>, 1 mm<sup>2</sup> and 1.5 mm<sup>2</sup>. The maximum permissible conductor temperature is 125 °C.

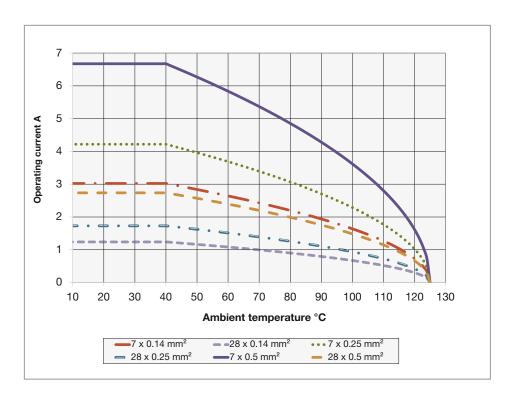
The curves were calculated according to IEC 60364-5-52:2009 table B.52.17.



### Ø 1 mm modul:

Derating curves for 7 and 28 bundled wires each with the cross sections 0.14 mm<sup>2</sup>, 0.25 mm<sup>2</sup> and 0.5 mm<sup>2</sup>. The maximum permissible conductor temperature is 125 °C.

The curves were calculated according to IEC 60364-5-52:2009 table B.52.17.



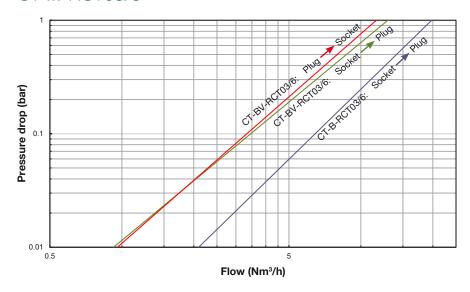


## Pneumatic flow/pressure drop diagrams and sliding forces

#### **Pneumatic flow charts:**

Under standard conditions 0 °C, 1013 mbar

#### CT-...-RCT03/6



#### Flow direction:



	Max. sliding force		Input pressure
	0 bar	15 bar	bar
<b>←</b>	12 N	35 N	6
<b>→</b>	10 N	33 N	6



### Technical information

#### Sliding forces

The average sliding force of a CombiTac connector is the sum of all average sliding forces of the single contacts. The stated values are guideline values, and may be reduced by 30 % after a number of mating cycles.

#### **Locking cycles DIN housing**

Max. 500 locking cycles without lubrication. For up to 5,000 locking cycles, a lubrication must be executed. See note about lubrication, assembly instructions MA213.

#### Mating speed

CombiTac was tested at a mating speed of 600 mm/min by an automatic process. Plugging force is equal to 1.5 times the sliding force.

#### **Rated current (IEC 61984:2008)**

The rated current is a value specified by Stäubli for a current that the connector can carry continuously at an ambient temperature of 40 °C without interruption. It flows simultaneously through all contacts that are connected to the largest possible specified conductors without exceeding the upper limiting temperature of the contacts.

#### Bundled wires (IEC 60364-5-52:2009)

If the CombiTac is used together with bundled wires, a reduction factor must be applied to the wires. The derating diagrams on pages 69 - 72 show various examples for bundled copper wires with different cross sections that are suitable for use with CombiTac

The listed wires are heat-resistant up to 125 °C. A conversion factor according to IEC 60364-5-52:2009. table B52.17 must be used for a certain number of bundled wires or wire types.

#### Rated voltage (IEC 60664-1:2020)

The rated voltage is a voltage value specified by Stäubli for connectors to which the operating and performance characteristics are related. Note: Connectors may have more than one rated voltage value.

The rated voltages listed below correlate normatively with the following impulse withstand voltages. This is subject to the overvoltage category to be met.

#### Overvoltage categories

The concept of overvoltage categories is used for equipment energized directly from the low-voltage mains.

CAT I: Equipment with an impulse withstand voltage corresponding to overvoltage category I shall not have direct connection to a mains supply.

Measures shall be taken to ensure that the temporary overvoltages that could occur are sufficiently limited so that their peak value does not exceed the relevant rated impulse voltage.

Unless the circuits are designed to take the temporary overvoltages into account, equipment of overvoltage category I cannot be directly connected to the mains supply. Examples of such equipment are devices with electronic circuits and corresponding protection level.

CAT II: Equipment of the overvoltage category II is energy consuming equipment to be supplied from the fixed installation.

Examples of such equipment are appliances, portable tools, and other household and similar loads.

IEC 60664-1:20	20		IEC 61984:2008	
Impulse withstand voltage		Test voltage: r.m.s withstand voltage 1 min, 50/60 Hz		
Rated voltage	Overvoltage category II	Overvoltage category III	Overvoltage category II	Overvoltage category III
< 51 V	500 V	800 V	370 V	500 V
51 V – 100 V	800 V	1500 V	500 V	840 V
101 V – 150 V	1500 V	2500 V	840 V	1390 V
151 V – 300 V	2500 V	4000 V	1390 V	2210 V
301 V – 600 V	4000 V	6000 V	2210 V	3310 V
601 V – 1000 V	6000 V	8000 V	3310 V	4260 V



CAT III: Equipment of overvoltage category III is equipment in fixed installations and for cases where the reliability and the availability of the equipment is subject to special requirements.

Examples of such equipment are switches in the fixed installation and equipment for industrial use with a permanent connection to the fixed installation.

#### Protective conductor PE (IEC 61140:2016)

The protective conductor is used for safety, for example as protection against electric shock, and can be recognized by letters PE, or color combination green-yellow, or graphical symbol on the potential equalization clamp. The CombiTac has the grounding connection in the frame and various protective earth (PE) contacts. Connect these to the protective-equipotential-bonding system of the installation.

#### Pollution degree (IEC 60664-1:2020)

#### Pollution degree 1

No pollution or only dry, non-conductive pollution occurs. The pollution has no influence.

#### Pollution degree 2

Only non-conductive pollution occurs except that occasionally a temporary conductivity caused by condensation is to be expected.

#### Pollution degree 3

Conductive pollution occurs or dry non-conductive pollution occurs which becomes conductive due to condensation which is to be expected.

#### **Connector resistance**

The connector resistance is determined by means of the voltage drop, measured between the lead terminations of the pin and socket. The values given are average values determined at rated current.

#### **Mating cycles**

The maximum number of mating cycles per module is noted in the product catalog. The contacts are lubricated on delivery. In cases where relubrication is possible, it is carried out in accordance with the relevant assembly instructions (MA). Mating cycle tests with CombiTac connectors are carried out under laboratory conditions.



## Safety notes

#### Protection against electric shock

A connector shall be so designed that, after mounting, its live parts are not accessible by the IEC test finger in accordance with clause 5 of IEC 60529:2013 using a test force of 20 N. These products are designed to be built into a housing that guarantees the relevant IP protection for cable connections (at least IP2X). Protection against electric shock must be provided by the end product and ensured by the users themselves. This requirement does not apply to a connector operated with a safety extra-low voltage (SELV) of a maximum AC 50 V eff. or DC 120 V. The customer must take appropriate measures when fitting the connectors to ensure that the cable connection is protected against tension and twisting and is responsible for correct implementation of the contact-protection measures.

Connecting and disconnecting when live is permitted.

Connecting and disconnecting under load is not permitted.

#### **Enclosure**

An enclosed connector is a connector for which the protection against electric shock is ensured by the housing of the connector itself. An unenclosed connector is a connector for which the protection against electric shock is provided by the enclosure of the equipment in which the connector is mounted.

In relation to the direction of power flow, connectors should be incorporated in the circuit wiring in such a way that pins that can be touched are not live in the unmated state (IEC 61984:2008).

#### **Protection wall**

In order to meet the requirement for protection against accessibility of live parts during connecting and disconnecting, CombiTac is provided with a specially designed protection wall.

#### Electrical contacts in close proximity to connectors for liquids and gases

Defect electrical contacts or connectors that leak gas or liquids can be a safety hazard to personnel, the environment, as well as affecting the proper function of the system. It is the responsibility of the end-user to ensure that both safety and proper function in the end-use is guaranteed. The result of a risk analysis requires that the end-user of CombiTac connectors must ensure the fol-

- All relevant national and international standards and regulations must be complied with in the end-use.
- Field-tested techniques must be applied and, a risk assessment must be carried out in order to identify and reduce the risks.
- · The use of flammable or explosive liquids or gases is prohibited.
- Exclusively CT-...SCT; CT-...-LCT couplings with both male and female-sided locking systems are permitted to be used for liquids.
- Automatic disconnection of power supply in the event of indirect contact, overload, or short circuit is required according to IEC 60364-4-41:2017.
- If the voltage is higher than AC 50 V or DC 120 V, all simultaneously accessible conductive parts that do not carry current during normal operation must be connected to the protective conductor (protective equipotential bonding according to IEC 60364-4-41:2017).
- If the voltage is higher than AC 50 V or DC 120 V, all electric circuits have to be protected by a residual-current-operated protective device (RCD) with a rated residual operating current not exceeding 30 mA according to IEC 60364-4-41:2017.
- · Connecting or disconnecting under load or live is not allowed (connector without breaking capacity according to IEC 61984:2008).

- · On permanently fixed installations, electrical contacts have to be placed above liquid couplings.
- In CombiTac housing applications, the housing has to be connected to the protective conductor according to IEC 60364-4-41:2017.
- · The fluid couplings must be replaced if a leak is detected.

#### **Underwriters Laboratories**

#### Standard UL 1977 states:

A connector operated above 30 V (42 V peak) up to AC/DC 600 V intended for usage external to the end equipment shall have live parts protected against exposure to contact by persons when assembled, installed, and mated as intended, as determined by the use of the articulate probe with web stop (UL test finger).

Mating devices operated above 30 V up to AC/DC 600 V intended for usage external to the end equipment shall not have exposed live contacts during engagement or withdrawal, as determined by the use of the articulate probe with web stop (UL test finger).



#### **Engineering considerations according to UL File E229145**

File E229145, Vol. 1, Sec. 4

**ENGINEERING CONSIDERATIONS:** 

Use For use only in complete equipment where the acceptability of the combination is determined by Underwriters Laboratories Inc.

Conditions of Acceptability In order to be judged acceptable as a component of electrical equipment, the following conditions should be met. These devices have not been tested for interrupting the flow of current by connecting or disconnecting the mating connector. These devices should be used only where they will not interrupt the flow of current.

These devices have been subjected to the temperature test within the provided housings with the rated currents. The conductors terminated by the device and other associated components are to be reviewed in the end use to determine whether the temperature rise from the connector exceeds their maximum operating temperature ratings.

Carrier (Pin side)	Contact (Plug/Pin)	Carrier (Socket side)	Contact (Socket)	Conductor Sizes.	Str	Ampere (A)
				mm²	AWG	
CTD-C1-7/P	CTD-P1/0,14-0,25 AU	CTD-C1-7/S	CTD-S1/0,14-0,25 AU	0.14	26	3
CTD-C1-7/P	CTD-LMFB-P1/0,14-0,25 AU	CTD-C1-7/S	CTD-LMFB-S1/0,14-0,25 AU	0.14	26	0.1
CTD-C1-7/P	CTD-LMFB-P1/0,14-0,25 AU	CTD-C1-7/S	CTD-LMFB-S1/0,14-0,25 AU	0.25	24	0.1
CTD-C1-7/P	CTD-P1/0,14-0,25 AU	CTD-C1-7/S	CTD-S1/0,14-0,25 AU	0.25	24	3
CTD-C1-7/P	CTD-P1/0,25-0,75 AU	CTD-C1-7/S	CTD-S1/0,25-0,75 AU	0.25	24	3
CTD-C1-7/P	CTD-P1/0,25-0,75 AU	CTD-C1-7/S	CTD-S1/0,25-0,75 AU	0.34	22	3
CTD-C1-7/P	CTD-P1/0,25-0,75 AU	CTD-C1-7/S	CTD-S1/0,25-0,75 AU	0.5	20	5
CTD-C1-7/P	CTD-P1/0,25-0,75 AU	CTD-C1-7/S	CTD-S1/0,25-0,75 AU	0.75	18	5
CTD-C1-7/P	CTD-LMFB-P1/0,25-0,75 AU	CTD-C1-7/S	CTD-LMFB-S1/0,25-0,75 AU	0.25	24	0.1
CTD-C1-7/P	CTD-LMFB-P1/0,25-0,75 AU	CTD-C1-7/S	CTD-LMFB-S1/0,25-0,75 AU	0.34	22	0.1
CTD-C1-7/P	CTD-LMFB-P1/0,25-0,75 AU	CTD-C1-7/S	CTD-LMFB-S1/0,25-0,75 AU	0.5	20	0.1
CTD-C1-7/P	CTD-LMFB-P1/0,25-0,75 AU	CTD-C1-7/S	CTD-LMFB-S1/0,25-0,75 AU	0.75	18	0.1
CTD-C1,5-5/P	CTD-P1,5/0,75-1,5 AU	CTD-C1,5-5/S	CTD-S1,5/0,75-1,5 AU	1	18	10
CTD-C1,5-5/P	CTD-P1,5/0,75-1,5 AU	CTD-C1,5-5/S	CTD-S1,5/0,75-1,5 AU	1.5	16	14
CTD-C3-3/P	CTD-P3/2,5-4 AU	CTD-C3-3/S	CTD-S3/2,5-4 AU	2.5	14	23
CTD-C3-3/P	CTD-P3/2,5-4 AU	CTD-C3-3/S	CTD-S3/2,5-4 AU	4	12	31
CTD-C4-2/P	CTD-P4/4 IP2X AG	CTD-C4-2/S	CTD-S4/4 AG	4	12	31
CTD-C4-2/P	CTD-P4/6 IP2X AG	CTD-C4-2/S	CTD-S4/6 AG	6	10	50
CTD-C4-2/P	CTD-P4/10 IP2X AG	CTD-C4-2/S	CTD-S4/10 AG	10	8	70
CTD-C4-2/P	CTD-P4/4-S IP2X AG	CTD-C4-2/S	CTD-S4/4 AG	4	12	31
CTD-C4-2/P	CTD-P4/6-S IP2X AG	CTD-C4-2/S	CTD-S4/6 AG	6	10	50
CTD-C4-2/P	CTD-P4/10-S IP2X AG	CTD-C4-2/S	CTD-S4/10 AG	10	8	70
CTD-C7-2/P	CTD-P7/6 IP2X AG	CTD-C7-2/S	CTD-S7/6 -AG	6	10	50



Carrier (Pin side)	Contact (Plug/Pin)	Carrier (Socket side)	Contact (Socket)	Conductor Sizes.	Str	Ampere (A)
				mm <sup>2</sup>	AWG	
CTD-C7-2/P	CTD-P7/10 IP2X AG	CTD-C7-2/S	CTD-S7/10 AG	10	8	70
CTD-C7-2/P	CTD-P7/16 IP2X AG	CTD-C7-2/S	CTD-S7/16 AG	16	6	120
CTD-C7-2/P	CTD-P7/25 IP2X AG	CTD-C7-2/S	CTD-S7/25 AG	25	4	120
CTD-C10-1/P	CTD-P10/35 IP2X AG	CTD-C10-1/S	CTD-S10/35 AG	35	2	225
CTD-C10-1/P	CTD-P10/50 IP2X AG	CTD-C10-1/S	CTD-S10/50 AG	50	1	225
CTD-C10-1/P	CTD-P10/50 IP2X AG	CTD-C10-1/S	CTD-S10/50 AG	-	1/0	225
CTD-C10-1/P	CTD-P10/70 IP2X AG	CTD-C10-1/S	CTD-S10/70 AG	70	2/0	290
CTD-C10-1/P	CTD-P10/95 IP2X AG	CTD-C10-1/S	CTD-S10/95 AG	95	3/0	350
CTD-C10-1/P	CTD-P10/95 IP2X AG	CTD-C10-1/S	CTD-S10/95 AG	95	4/0	350
CTD-C1-21/P	CTD-P1,5/0,14-0,25 AU	CTD-C1-21/S	CTD-S1,5/0,14-0,25 AU	0.14	26	3
CTD-C1-21/P	CTD-LMFB-P1/0,14-0,25 AU	CTD-C1-21/S	CTD-LMFB-S1/0,14-0,25 AU	0.14	26	0.1
CTD-C1-21/P	CTD-LMFB-P1/0,14-0,25 AU	CTD-C1-21/S	CTD-LMFB-S1/0,14-0,25 AU	0.14	26	0.1
CTD-C1-21/P	CTD-P1/0,14-0,25 AU	CTD-C1-21/S	CTD-S1/0,14-0,25 AU	0.25	24	3
CTD-C1-21/P	CTD-P1/0,25-0,75 AU	CTD-C1-21/S	CTD-S1/0,25-0,75 AU	0.25	24	3
CTD-C1-21/P	CTD-P1/0,25-0,75 AU	CTD-C1-21/S	CTD-S1/0,25-0,75 AU	0.34	22	3
CTD-C1-21/P	CTD-P1/0,25-0,75 AU	CTD-C1-21/S	CTD-S1/0,25-0,75 AU	0.5	20	5
CTD-C1-21/P	CTD-P1/0,25-0,75 AU	CTD-C1-21/S	CTD-S1/0,25-0,75 AU	0.75	18	5
CTD-C1-21/P	CTD-LMFB-P1/0,25-0,75 AU	CTD-C1-21/S	CTD-LMFB-S1/0,25-0,75 AU	0.25	24	0.1
CTD-C1-21/P	CTD-LMFB-P1/0,25-0,75 AU	CTD-C1-21/S	CTD-LMFB-S1/0,25-0,75 AU	0.34	22	0.1
CTD-C1-21/P	CTD-LMFB-P1/0,25-0,75 AU	CTD-C1-21/S	CTD-LMFB-S1/0,25-0,75 AU	0.5	20	0.1
CTD-C1-21/P	CTD-LMFB-P1/0,25-0,75 AU	CTD-C1-21/S	CTD-LMFB-S1/0,25-0,75 AU	0.75	18	0.1

These devices, except otherwise documented in this Report may be used at potentials not exceeding 600 V based on dielectric voltage-withstand testing conducted between adjacent poles and between live parts and dead metal at 2,200 V ac. These devices meet the minimum 1/8 inch (3.2 mm) spacings required by UL 1977 for devices not exceeding 600 V.

The operating temperature of these devices should not exceed the temperature ratings of the insulating materials. These materials may be used interchangeably at a maximum temperature of 90 °C. Mold stress relief testing was conducted at a temperature of 100 °C.

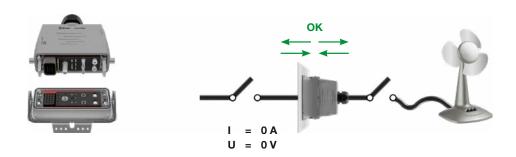
The acceptability of the quick-connect tab as a grounding terminal shall be determined in the end use.

The printed-wiring-board terminals have not been evaluated for mechanical secureness. The construction of the connector is to be reviewed when it is assembled to the particular printed wiring board used in the end use application.

The strain relief device on the housing of the connectors has not been evaluated. This construction shall be determined in the end use.

## Safety during the mating process

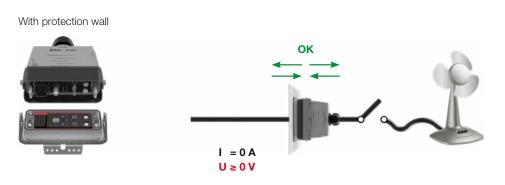
Connecting and disconnecting when CombiTac is isolated from supply.



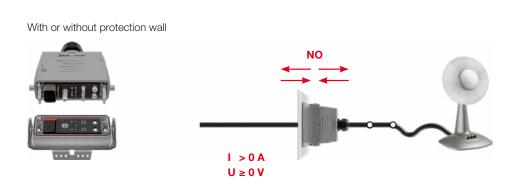
### Connecting and disconnecting when live and without load is permitted.

#### **⚠** Attention

When disconnected, the socket side is touch protected, i.e. has IP2X protection according to IEC 60529 (test finger) See also page 76, section "Underwriters Laboratories standard UL 1977".



### Connecting and disconnecting under load not permitted.



### Panel mounting

The protection against electric shock is provided by the enclosure of the equipment in which it is installed. This is provided by the CombiTac end-user.





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